



Target needs for neutron-induced charged-particle reactions at LANSCE

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In general: Isotope production and/or separation, target fabrication, characterization

- For (n,z) measurements need relatively thin (typ. $\sim 1 \text{ ug/cm}^2$ to 1 mg/cm^2), with uniform deposition area (or self-supported targets always ideal). Becomes more challenging when fabricating radioactive or rare isotope targets due to the need for efficient chemistry and deposition methods.
- Exploring a variety of techniques such as thermal evaporation, microjet printing, electro-spraying, electro-deposition, *etc.*, with the Isotope Team at LANL (V. Mocko, C.E. Vermeulen), K. Manukyan at Notre Dame, S. Essenmacher (from MSU, now at LANL)...
- Not just fabricating the targets, but need to characterize mass, uniformity, purity, *etc.*

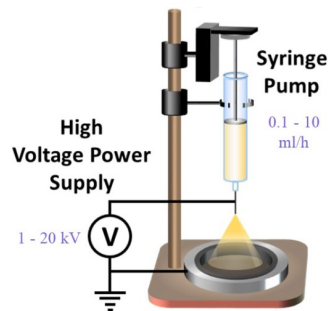
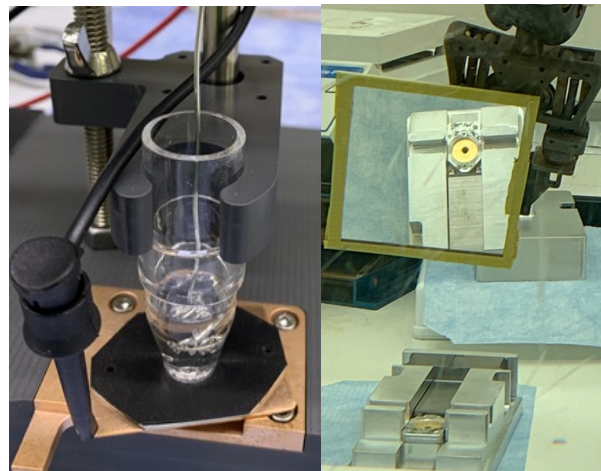
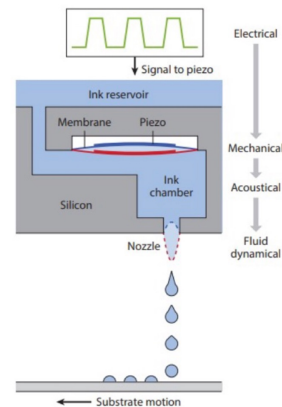
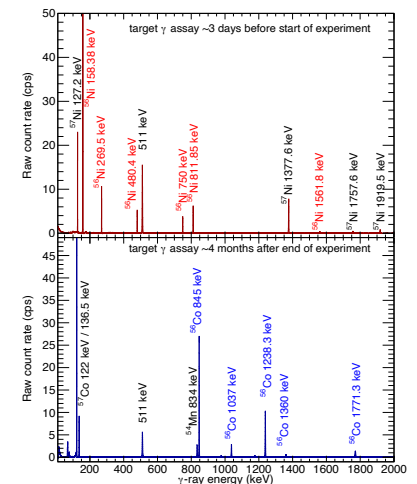


Figure 1. Schematics of the electro-spraying setup



Microjet printing, included in the thesis work by S. Essenmacher (MSU), publication in preparation



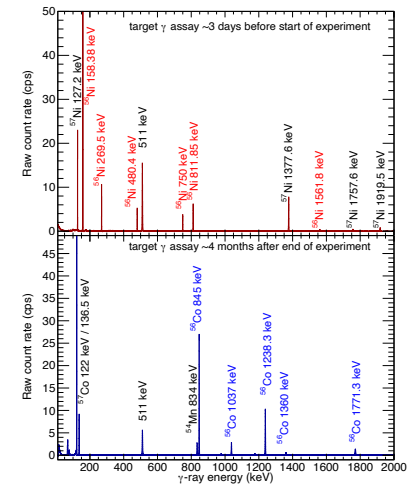
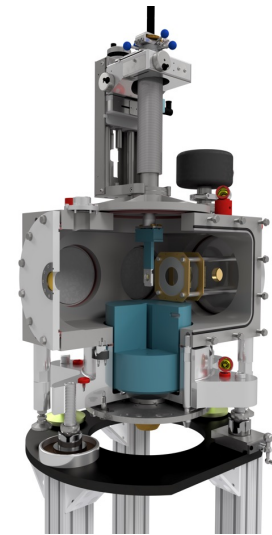
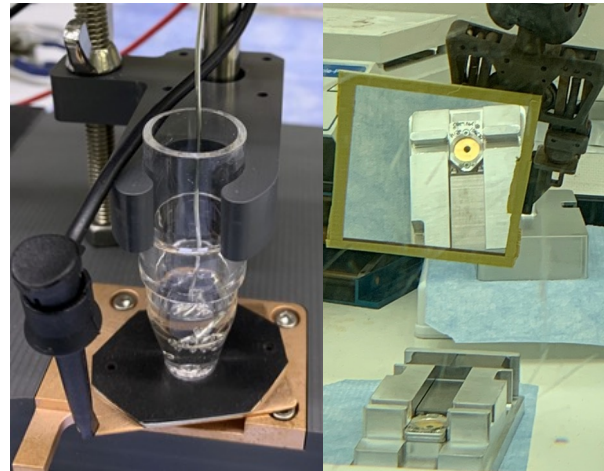
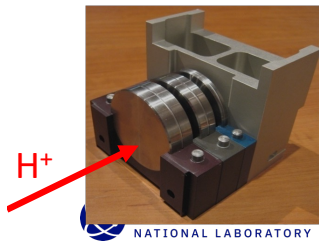
S. Dede, K. Manukyan *et al.*
Nucl. Inst. Methods in Phys. Res.
Volume 1055, October 2023,
 168472

Measurement of $^{56}\text{Ni}(n,z)$ at WNR with a radioactive target from the Isotope Production Facility (IPF) and the Hot-Cell Facility (LANL LDRD)

- Production of ^{56}Ni ($T_{1/2} \sim 6$ days) tested at multiple beam energies to optimize purity
- Optimization of chemical separation and target fabrication inside hot-cell
- Significant coordination required between start of experiment (alignment and background measurements initiated at WNR, simultaneously with the start of ^{56}Ni production at IPF)
- Any time lost means less ^{56}Ni and the build up of impurities prior to neutron beam on target

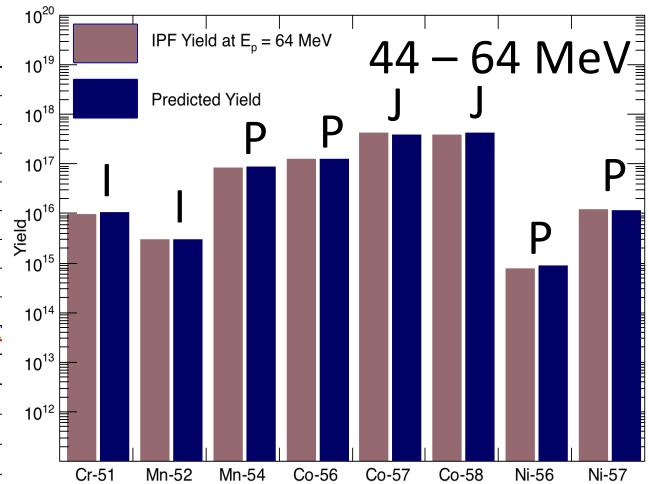
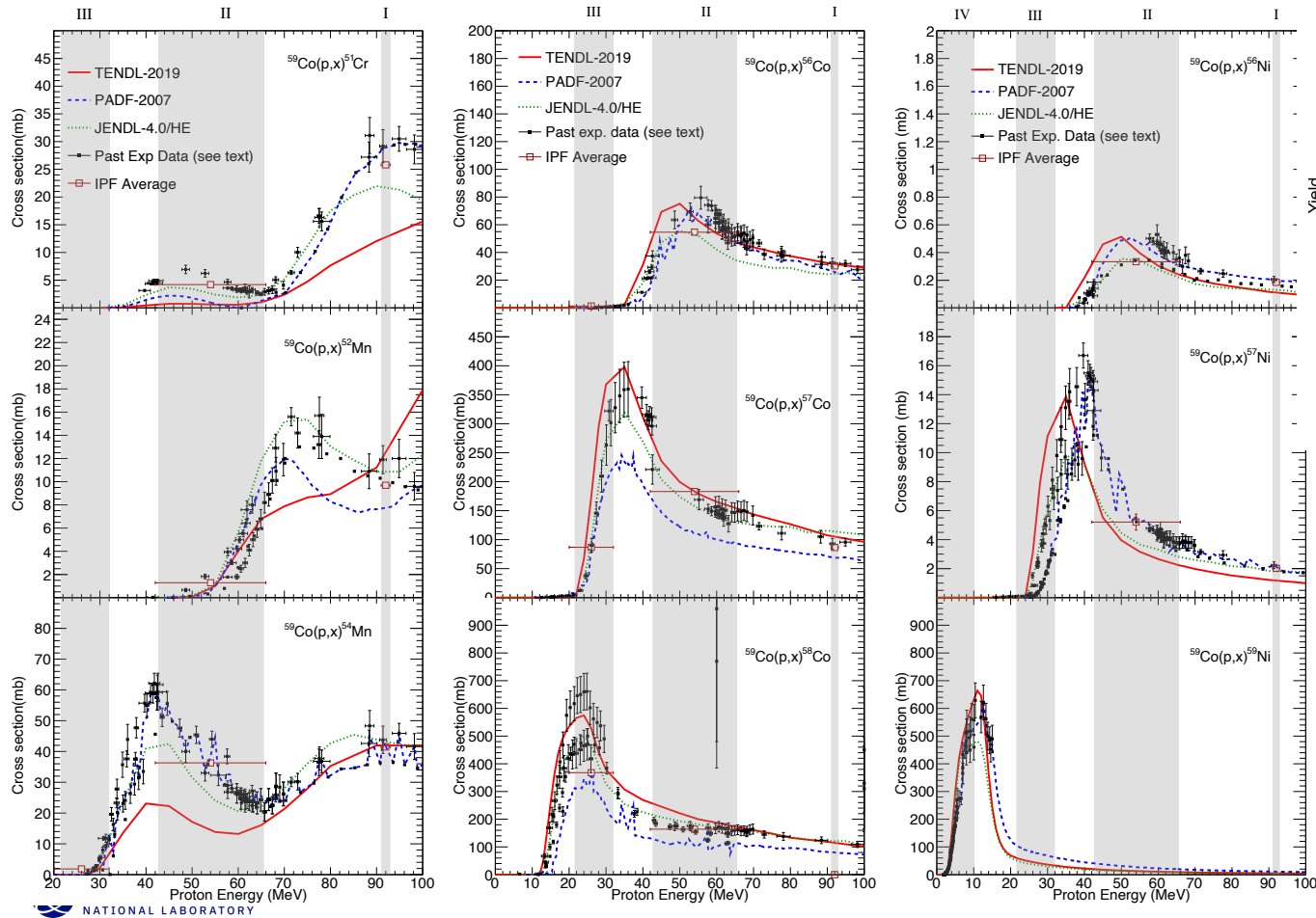
Ni56 5.9 d	Ni57 35.6 h	Ni58 68.1	Ni59 7.6e4 a	Ni60 26.2	Ni61 1.14
ϵ	ϵ, β^+		ϵ, β^+		
Co55 17.53 h	Co56 77.3 d	Co57 271.8 d	Co58 9.1 h 70.9 d IT ϵ, β^+	Co59 100	Co60 10.5m 5.3 a $\beta^+\gamma$ $\beta^+\gamma$
β^+	ϵ, β^+	ϵ			

$^{59}\text{Co} (p, 4n) ^{56}\text{Ni}$
 $^{59}\text{Co} (p, 3n) ^{57}\text{Ni}$



Test Production of ^{56}Ni and ^{59}Ni at IPF and UW Madison:

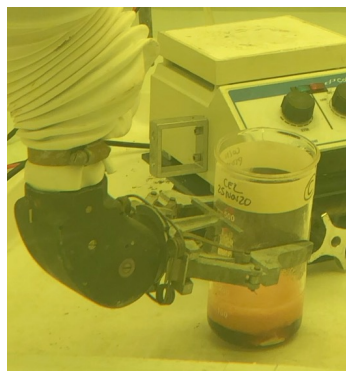
I: 92 MeV, II: 44-64 MeV, III: 22-31 MeV, IV: 0-10 MeV



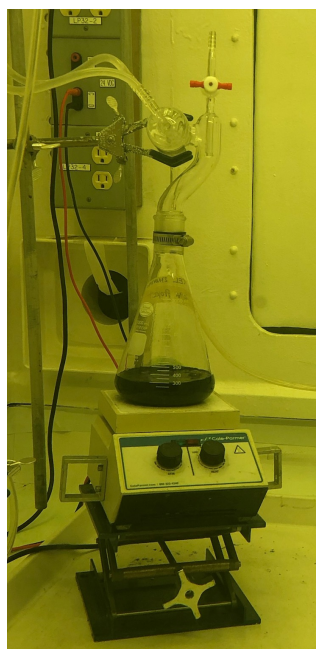
- Integral validation of charged particle evaluations and
- Optimize production of ^{56}Ni relative to other isotopes.
- Baseline for chemical separation studies.

Isolation of ^{56}Ni from irradiated Cobalt Targets

$^{59}\text{Co}(p, 4n) ^{56}\text{Ni}$, $t_{1/2} = 6.075$ days
45.8 g Co metal



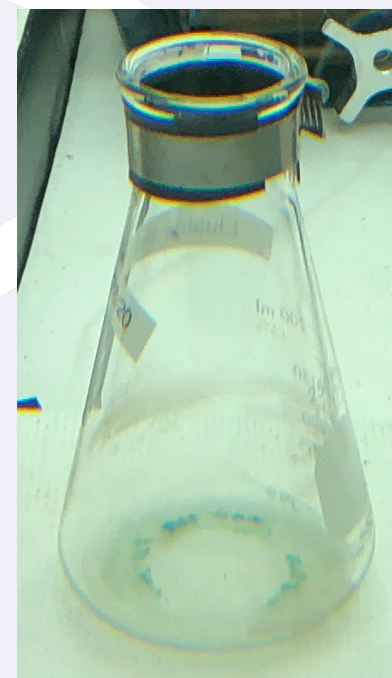
Dissolution



Distillation



Co removal – 6 column in parallel
in 2 hot cells



Residue after first
separation

Gas production on long-lived radioactive ^{59}Ni

- A well-known case of a long-lived radioisotope of nickel that can build up from $^{58}\text{Ni}(n,g)$ in typ. reactors and from $^{60}\text{Ni}(n,2n)$ in fusion environments
- Long half-life ($\sim 100\text{k}$ years) and large positive Q-values (+ 5.1 MeV for $^{59}\text{Ni}(n,a)$ and +1.9 MeV for $^{59}\text{Ni}(n,p)$) can make it a sig. driver of further energy production
- Background reaction for our study of ^{56}Ni but reported $^{59}\text{Ni}(n,p)$ and $^{59}\text{Ni}(n,a)$ cross sections up to ~ 10 MeV: <https://doi.org/10.1103/PhysRevC.105.044608>
- Only other available data in EXFOR at fusion energies of interest was derived using an indirect surrogate ratio method, for which the authors stated:

“Direct experimental measurements of cross sections for unstable long-lived radionuclide (^{59}Ni) are not possible as it does not occur in naturally available Ni isotopes.” In the

J. Pandey Phys. Rev. C 99, 014611

A search for $^{59}\text{Ni}(n,*)$ on EXFOR:
Results: Reactions: 35 Datasets: 62

Quantity:	[CS]	Cross section							
48	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
49	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
50	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
51	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
52	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
53	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
54	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
55	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
56	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Direct measurements at LANSCE, n_TOF, ORELA over the past 50 years

Gas production on long-lived radioactive ^{59}Ni

- A well-known case of a long $^{58}\text{Ni}(n,g)$ in typ. reactors and
- Long half-life (~100k years) and +1.9 MeV for $^{59}\text{Ni}(n,p)$
- Background reaction for our sections up to ~ 10 MeV: [http://www.nndc.gov](#)
- Only other available data in using an indirect surrogate reaction

Measurements of the $^{59}\text{Ni}(n, \alpha)$ Cross Section for Thermal Neutrons

NUCLEAR SCIENCE AND ENGINEERING: 53, 1-8 (1974)

H. M. Eiland and G. J. Kirouac

TABLE I

Isotopic Composition of Nickel Source Material

Nickel Mass Number	Experiment I Atom % Abundance	Experiment II Atom % Abundance
58	98.69	3.71
59	1.02	95.31
60	0.274	0.86
61	0.005	0.03
62	0.010	0.07
64	0.004	0.02

ca. 1974: Commercial

~3mg

Oak Ridge

over the past 50 y (w. isotope separation/Leon Love)

A search for $^{59}\text{Ni}(n,*)$ on EXFOR:
Results: Reactions: 35 Datasets: 62

Quantity	[CS] Cross section	1976 J.A.Harvey+	1.98e0	2.02e5	2709	+ P,ORNL-5137,2,197605
48	[X4] [X4+] [CSV] [T4] Cov	1976 J.A.Harvey+	1.98e0	2.02e5	2709	+ P,ORNL-5137,2,197605
49	[X4] [X4+] [CSV] [T4] Cov	1975 S.Raman+	5.92e-3	2.11e5	1401	+ P,ORNL-5025,110,197505
50	[X4] [X4+] [CSV] [T4] Cov	1975 S.Raman+	3.29e-1	1.48e5	1954	+ P,ORNL-5025,110,197505
51	[X4] [X4+] [CSV] [T4] Cov	1975 J.A.Harvey+	2.43e-1	1.55e4	713	+ J,BAP,20,1195 (EB6),197509
52	[X4] [X4+] [CSV] [T4] Cov	1975 J.A.Harvey+	5.35e1	4.95e2	387	+ W,HARVEY,1975
53	[X4] [X4+] [CSV] [T4] Cov	1975 J.A.Harvey+	4.59e0	2.19e5	3404	+ W,HARVEY,1975
54	[X4] [X4+] [CSV] [T4] Cov	1975 J.A.Harvey	4.39e1	2.19e5	3864	+ W,HARVEY,1975
55	[X4] [X4+] [CSV] [T4] Cov	1975 J.A.Harvey	6.62e-3	1.48e5	1552	+ W,HARVEY,1975
56	[X4] [X4+] [CSV] [T4] Cov	1975 J.A.Harvey	6.62e-3	1.48e5	1470	+ W,HARVEY,1975

TABLE I
Isotopic Composition of Nickel Source Material

derived

cross sections for
not possible as
isotopes. In the
Handy Phys. Rev. C 99, 014611

An incomplete list of rare/radioactive samples of interest to be fabricated into thin targets for use in (n,z) measurements:

${}^7\text{Be}$ ($T_{1/2} \sim 53$ d)

${}^{26}\text{Al}$ ($T_{1/2} \sim 720$ ky)

${}^{36}\text{Cl}$ ($T_{1/2} \sim 300$ ky)

${}^{44}\text{Ti}$ ($T_{1/2} \sim 60$ y)

${}^{48}\text{V}$ ($T_{1/2} \sim 16$ d), ${}^{49}\text{V}$ ($T_{1/2} \sim 330$ d), ${}^{50}\text{V}$

${}^{55}\text{Fe}$ ($T_{1/2} \sim 2.7$ y)

${}^{56}\text{Co}$ ($T_{1/2} \sim 77$ d), ${}^{57}\text{Co}$ ($T_{1/2} \sim 270$ d)

${}^{56}\text{Ni}$ ($T_{1/2} \sim 6$ d), ${}^{57}\text{Ni}$ ($T_{1/2} \sim 36$ h), ${}^{59}\text{Ni}$ ($T_{1/2} \sim 100\text{K}$ years)

${}^{73}\text{As}$ ($T_{1/2} \sim 80$ d), ${}^{74}\text{As}$ ($T_{1/2} \sim 18$ d)

~ug quantities needed
-> typ. 100s of mCi – Ci
activities for isotopes with
~day long half lives

Commercial options sometimes exist for rare isotopes or very long-lived radioisotopes, including on the NIDC website

However, options for purity of sample may be limited and could require further processing. Each case is different, no standard minimum purity.

NIDC:

Radioisotope	V-48
Half-Life/Daughter	15.9735 days to titanium-48
Decay	Decay Radiation Information (NNDC)
Chemical Form	Vanadium in 0.1 N HCl
Radionuclidic Purity	>99.5% (at time of shipment) ← ⁴⁹ V? by mass?
Production Route	Proton irradiation of ^{nat} Ti
Processing	Dissolution and ion chromatography
Primary Container	Screw cap plastic vial
Availability	Special order
Unit of Sale	Millicuries

Radioisotope	As-73
Half-Life/Daughter	80.30 days to germanium-73
Decay	Decay Radiation Information (NNDC)
Chemical Form	Arsenic (V) in 0.1 N HCl
Activity Concentration	>18.5 MBq/mL (>0.5 mCi/mL)
Radionuclidic Purity	>99% (exclusive of As-74) ←
Production Route	Proton bombardment of germanium target
Processing	Dissolution and distillation
Primary Container	Crimp-seal glass vial
Availability	Stock
Unit of Sale	Millicuries

47V 32.6 min ε = 100.00%	48V 15.9735 d ε = 100.00%	49V 330 d ε = 100.00%	50V > 2.1E+17 y 0.250% ε ≈ 92.90% β < 7.10%	51V STABLE 99.750%
46Ti STABLE 8.25%	47Ti STABLE 7.44%	48Ti STABLE 73.72%	49Ti STABLE 5.41%	50Ti STABLE 5.18%

- To understand the isotope production/target fab. R&D needs for a given experiment, it would be very **beneficial to have references provided about the production route and the expected processing that is considered “state of the art”**
- This would allow for a better estimate and more confidence in not just the quoted radionuclidic purity but to be able to estimate and assess expected stable contaminants.
- For short-lived radionuclides, need to streamline and optimize the process to the final target form factor

Summary

- LANSCE with WNR/Lujan neutron sources and the Isotope Production Facility provides a world-unique capability to perform neutron-induced nuclear reaction studies directly over a broad energy range on “short-lived” radioactive nuclei.
- Opportunities for collaboration that benefit multiple programs:
 - Direct measurements on [radioactive, rare, or isotopically enriched] nuclei, at neutron energies where no data exists
 - Validation of charged particle evaluations and models for isotope production
 - Advancing chemistry and target fabrication techniques and training for versatility in producing different final products for a broad scientific community.
- Improved interdisciplinary training (and recruitment/retention) in isotope production and target fabrication, neutron transport, and in nuclear science measurements are key in progressing these capabilities.
- Customer vs Collaborator