

Impregnation Status Monitoring using RF Time Domain Reflectometry

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AllId-M3ab	Development and implementation of non-optical distributed sensing for cables and magnets - RF TDR-based techniques
	- Ultrasonic waveguide-based techniques

RF TDR (radio frequency time domain reflectometry)-based techniques

- Distributed sensing for monitoring the impregnation status in Subscale magnets
- 1. Completed mock-up plate test replicating a single turn in the CCT Subscale magnet's geometry
- 2. Completed monitoring tests for CCT Sub5, including heater study
- 3. Completed monitoring tests for CCT Sub6, including both pre- and post-thermal cycle test

Items 1~2: presented on Aug 16, 2023, MDP General Meeting Items 1~3 (except thermal cycle): presented on Sep 13, 2023, MT28, 3OrA2







Theoretical background:

Impregnation monitoring using RF TDR







U.S. MAGNET DEVELOPMENT PROGRAM **Impregnation monitoring for Subscale-5**



Experimental setup

Connection part (Splice)

Inner layer mandrel (-)

Inner layer cable (+)

Spot heaters*



(*Work by D. Arbelaez and R. Teyber)

- Applied incident signal from the splice side
- Heaters installed in direct contact with the cable (both Lead and Splice sides)
- Conducted heater studies twice for CCT subscale-5 (No quench @ IL)
 - Initial study focused on heater study on the lead side (before thermal cycle)
 - The second test (after thermal cycle) included a heater study on both splice and lead sides \succ



Inner layer: paraffin wax impregnated (target)

Outer layer: Mix61



Impregnation monitoring for Subscale-5:

U.S. MAGNET DEVELOPMENT PROGRAM Localizing impregnation change points: heater study (1)







5

U.S. MAGNET DEVELOPMENT PROGRAM Impregnation monitoring for Subscale-5: Derivative analysis of the TDR difference ($\Delta\Gamma$)



- The color indicates $\frac{d}{dt}\Delta\Gamma$, the derivative of TDR difference between two signals (measured at 4.2 K)
- $\frac{d}{dt}\Delta\Gamma$ indicates the point where the change in impregnation begins
- Impregnation change areas are localized near the installed heaters

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U.S. MAGNET DEVELOPMENT Impregnation monitoring for Subscale-6 (fully waxed)







Impregnation monitoring for Subscale-6: Comparison of TDR results before and after thermal cycle

ΔΓ between sequential measurements



- No training after thermal cycle
- All quenches exhibit $\Delta\Gamma$ values of less than 0.005.
- A10 (first) vs A4 (second): hold and ramp to quench, ~1/10 of magnitude
- The variations in impregnation status are much smaller than those observed in the first cycle



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- RF reflectometry has potential to identify locations of the gradual impedance variation during the training process.
- The impedance is potentially influenced by conductor displacement or impregnation damages.
- This method can be extended to other types of superconducting magnets, provided they form a transmission line.
- Additionally, we will conduct research to improve the accuracy of damage location estimation.



