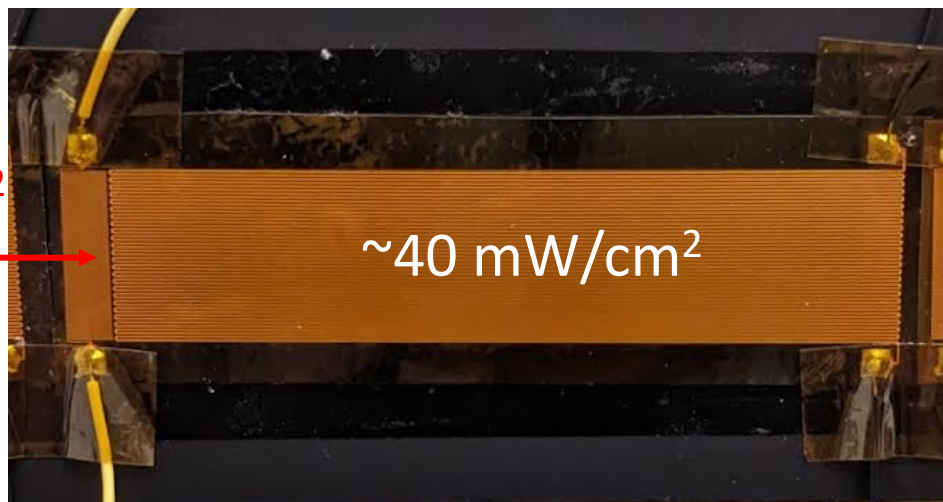


SVT specifics

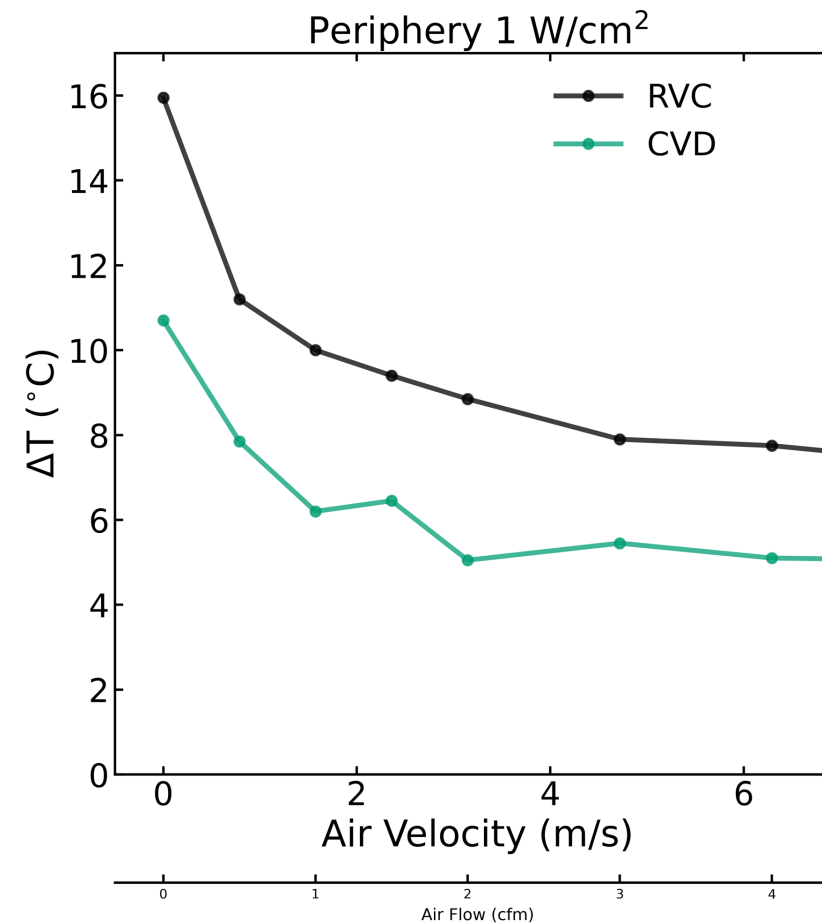
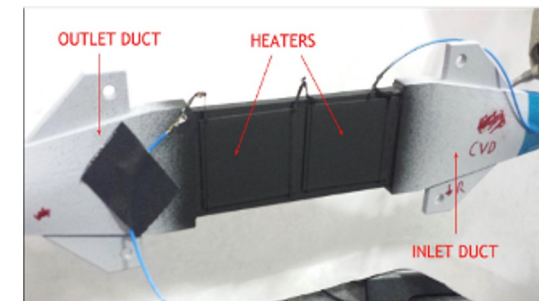
SVT specific heater prototypes, two power zones

Tested just LEC (periphery) on both CVD & RVC

ΔT reasonable even with NO air flow \rightarrow lots of foam surface area, using boron-nitride in glue for enhanced thermal conductivity



Thermal tests done by Tyler Hague & students



*Air velocity calculated at duct

Corrugated prototype test pieces

Each piece → 2 layers 34 gsm veil + 5 layers resin

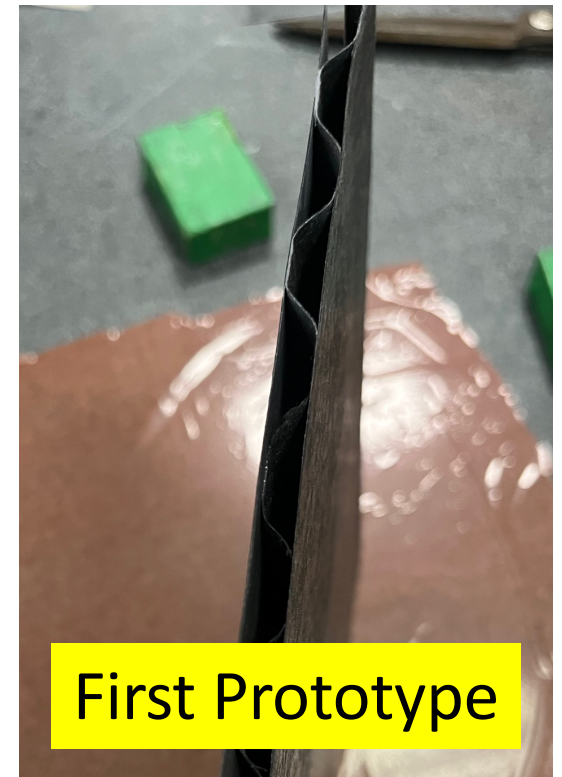
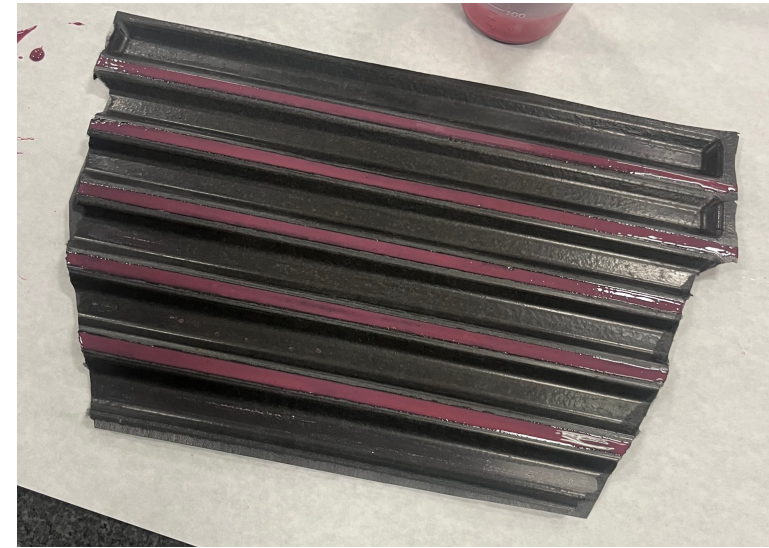
Face sheets glued with 9309 adhesive in 5 mm strips

Final size of prototype test piece = 22.4 cm x 20.2 cm

Final weight of prototype test piece = 22.5 g

Density = 497 gsm → ~ 0.12% X/X0

Silicon ~0.05% X/X0, adhesive 0.01-0.02% X/X0

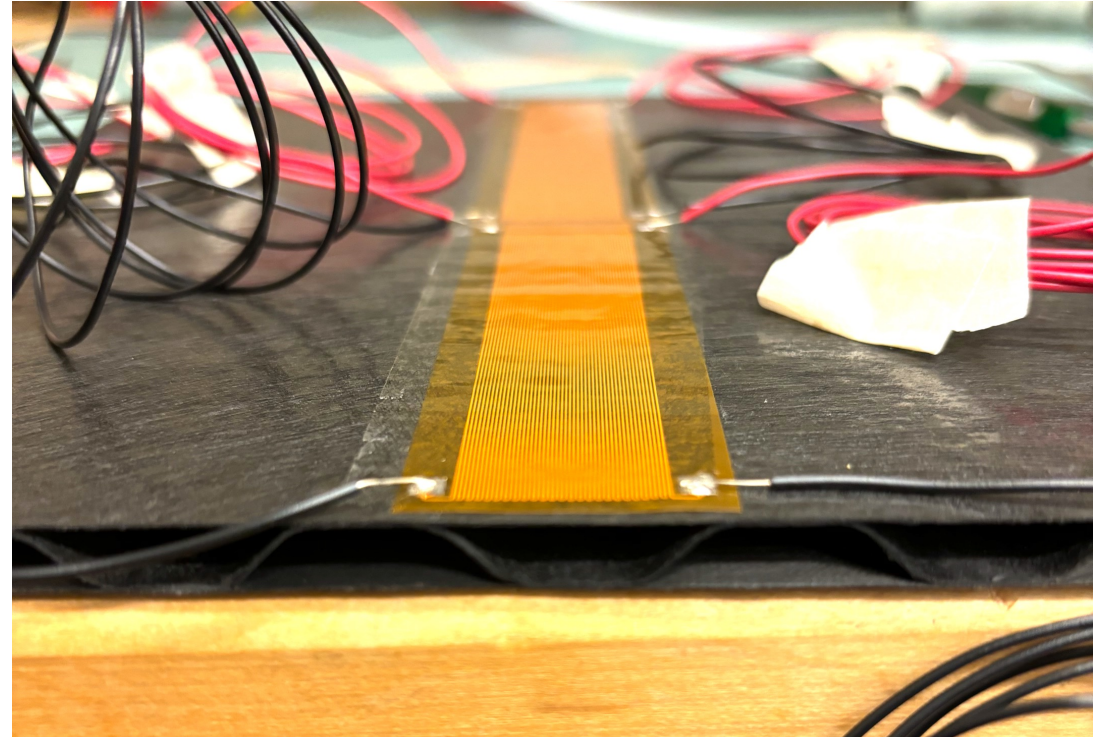


Corrugated carbon fiber thermal tests

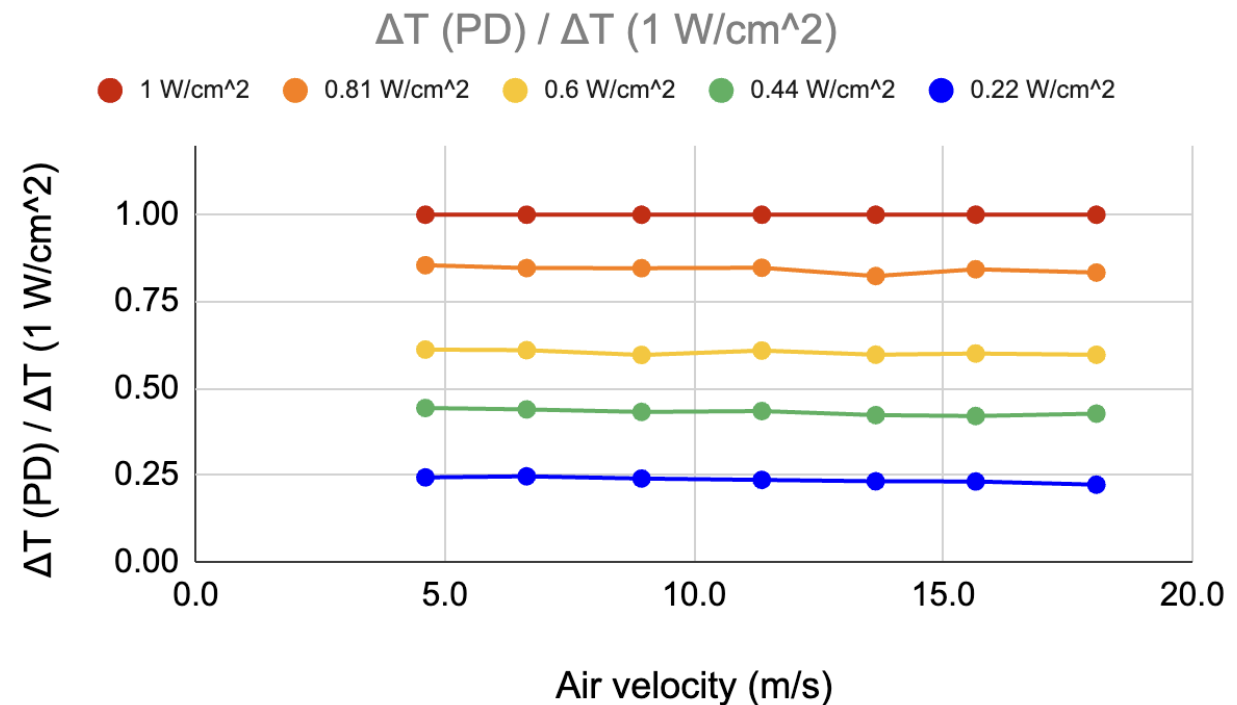
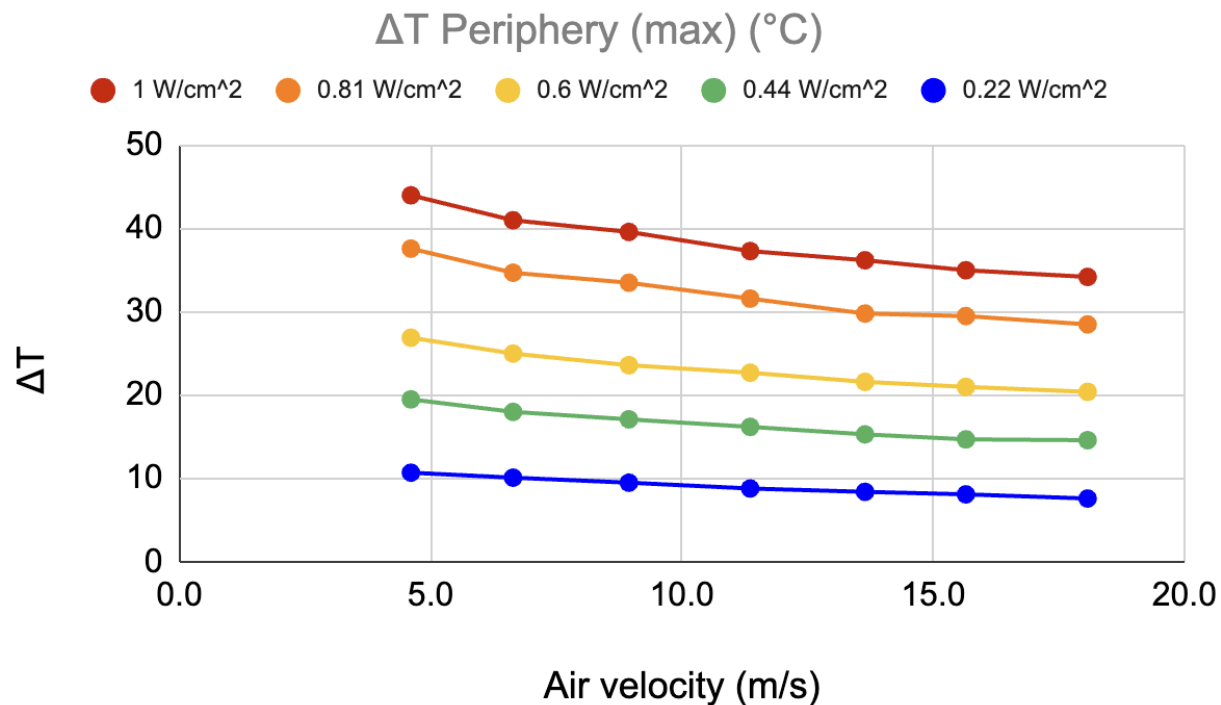
Two heaters with separate power zones for LEC ($\sim 1\text{W}/\text{cm}^2$) & matrix ($\sim 40\text{ mW}/\text{cm}^2$)

Using 3M 467MP double-sided tape, $60\mu\text{m}$ thick (used to glue silicon for STAR HFT PXL)

- First step: Put a tube in corrugated channel and blow air through



ΔT at different power densities



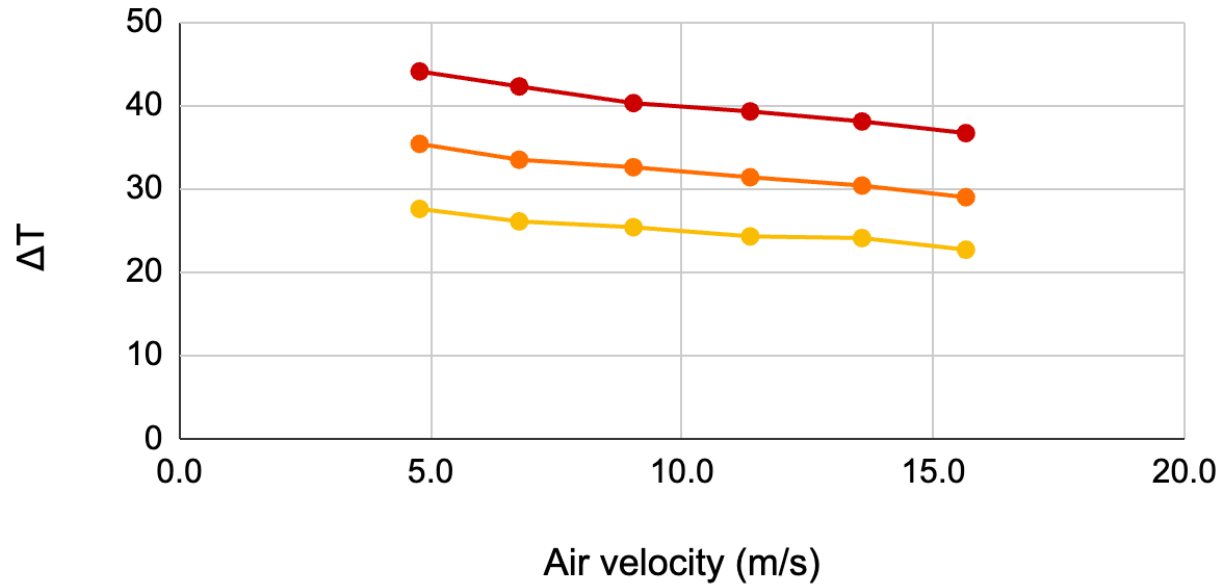
- New information: periphery @ 0.7 W (max)
 - LAS could be $\frac{1}{2}$ of that, based on number of data lines
- ΔT scales \rightarrow very useful for making estimates based on power

RVC foam under periphery



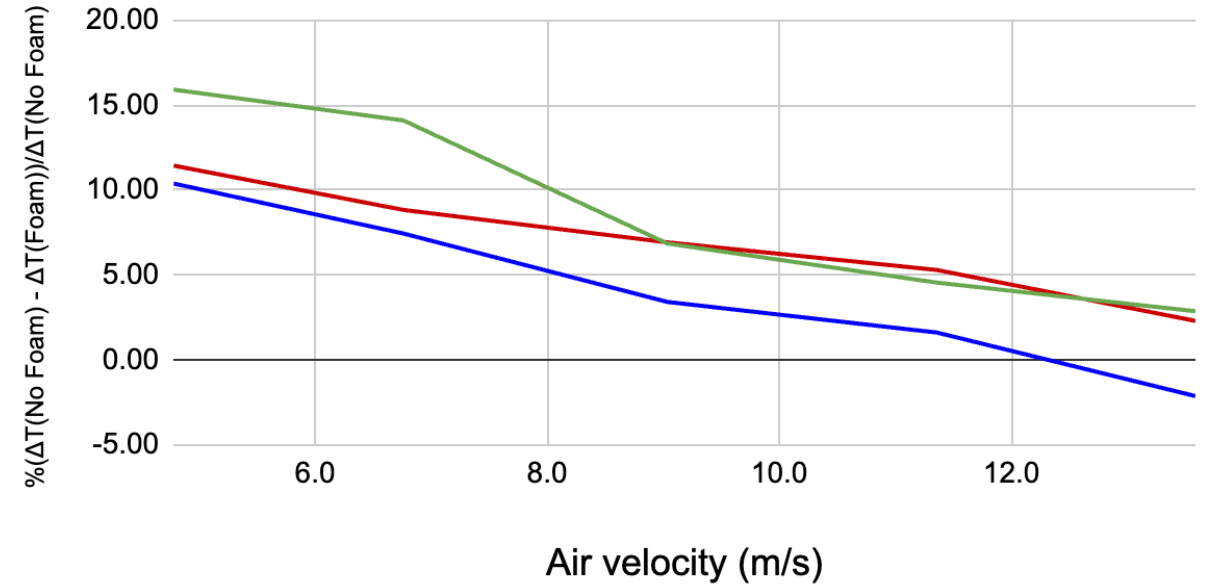
ΔT Periphery (With Foam) ($^{\circ}\text{C}$)

● 1 W/cm² ● 0.81 W/cm² ● 0.6 W/cm²



$\%(\Delta T(\text{No Foam}) - \Delta T(\text{Foam}))/\Delta T(\text{No Foam})$

— 1 W/cm² — 0.8 W/cm² — 0.6 W/cm²



- 30 ppi RVC glued under periphery using thermally conductive glue
- Largest ΔT reduction at the lower air speeds

Next steps

- Pressure drop through the corrugation
- Incorporate PT100s
- Calculations/simulations to compare to data