2025 review & TDR needs

Thermal studies: measurements, calculations, ANSYS simulations, ΔT confirmations

<u>Mechanical studies:</u> vibration, strength tests, FEA, CC choice, material budget calculations

Module assembly: tooling development, sensor handling, alignment and tolerances

<u>Disc assembly:</u> tooling development, module handling, alignment and tolerances

Disc layout: pitch & height decision, sensor placement

FPC needs: sizes, variations, requirements/preferences

<u>Disc prototype (as large as possible):</u> understanding of module assembly/handling, tooling

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<u>Thermal studies</u>: Nikki, Nick (late March), Austin (until May), Katie (~few hrs/week until May)

- Ongoing: data taking, calculations (Nikki, Austin, Katie)
- **Needed**: ANSYS simulations, air routing, ΔT confirmations (*Nick, Nikki*)

Mechanical studies: Nikki, Nick (late March), Skye (until May?), Technicians

- **Started**: Flexural tests, FEA natural frequency, material budget calculations (*Skye, Nikki*)
- **Needed**: Vibration studies, carbon composite choice, analysis changing height/pitch/radius of curvature/angle (*Nick, Nikki, Technicians*)

Tooling: Nikki, Austin (until May), Jim? (April)

- **Needed**: design (*Nikki*, *Jim?*) and production (*Nikki*, *Austin via 3D printer*)

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Module prototypes: Nikki, Austin (until May), Skye (until May?), Katie(?)

- Ongoing: Producing & cutting K13CU, simple thermal prototypes (Austin, Skye)
- **Needed**: glue choice, alignment procedure, tooling (*Nikki, Austin, Katie?*)

Disc prototypes: Nikki, Skye (until May?), Nick (late March), Jim (April)

- **Ongoing**: Producing corrugated pieces, simple thermal prototypes (Austin, Skye)
- **Needed**: glue choice, alignment procedure, tooling, handling (front & back) (Nikki, Katie?, Nick, Jim)

FPC needs (mechanical): Nikki, Zhenyu, Zhengwei

- **Started**: Identifying requirements/preferences (*Nikki, Zhenyu*)
- **Needed**: Total number of variations, connection points, inclusion into design (*Nikki, Zhenyu, Zhengwei*)

Some notes on Workforce & Timelines

Workforce fluctuating in the next few months

- Engineering effort expected to come back online in ~1 month
- Student effort transition in May

Expect more stability in the summer, but likely another reduction in the fall

With current workforce, we can expect, at best, a steady state. However, we need to ramp up for pre-TDR and the Fall review

A lot of tasks are dependent on others → slow down on one has a ripple effect

How to get involved

Lab work

- Get added to the WPC (email Nikki) and take required trainings
- Go through OTJ training with Nikki
- **3D printer** → requires reading documentation and signing a form
- Radiological sources → separate WPC & training required

CAD work

 Access to CAD software → Through one of the windows machines (needs to be coordinated to be shared with others) or on other lab-owned machine