

Module Tooling Design

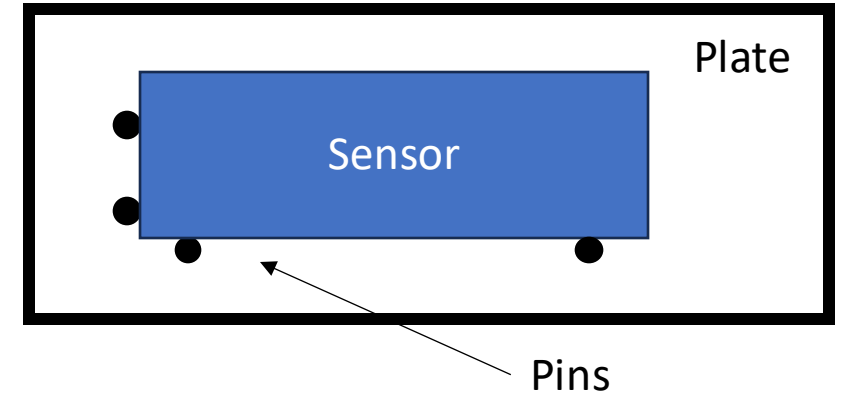
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Tooling: steps for module assembly

1. Pick up sensor with vacuum holder
2. Place sensor on alignment tool
3. Align sensor to a corner with pins
4. Place carbon fiber face sheet on alignment tool
5. Align CF to a corner with pins & hold down with vacuum
6. Place glue onto CF
7. Pick up aligned sensor with vacuum holder
8. Place sensor onto glue and let cure



First iteration of module tooling design

