



Canada's national laboratory
for particle and nuclear physics
and accelerator-based science

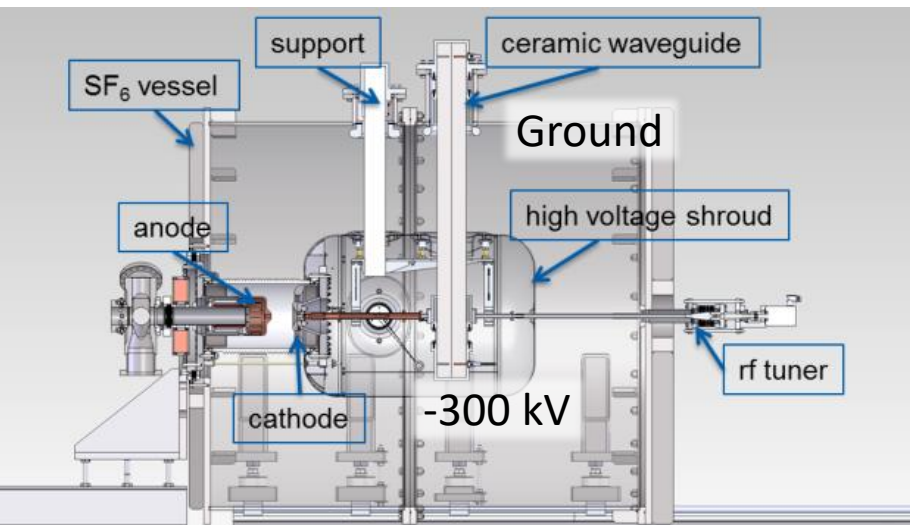
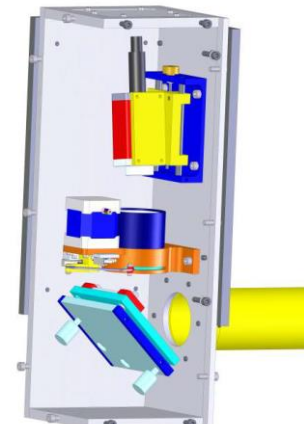
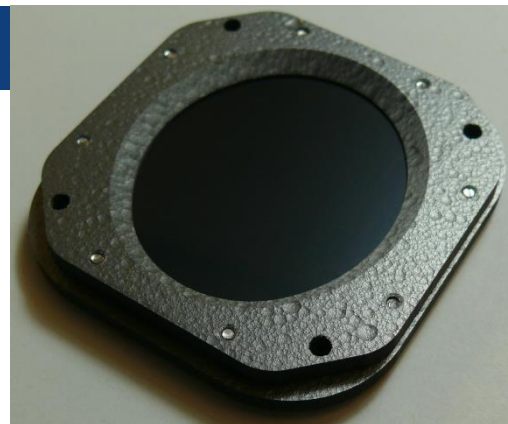
Douglas W. Storey
Toohig Fellowship Candidate

Joint LARP CM28/HiLumi Meeting
April 24, 2017



Development of beam diagnostics systems

- Developed the view screen beam profile monitors for ARIEL eLinac
 - Uses scintillator and OTR screens
- Compton polarimeter for Qweak experiment at Jlab – (during BSc)

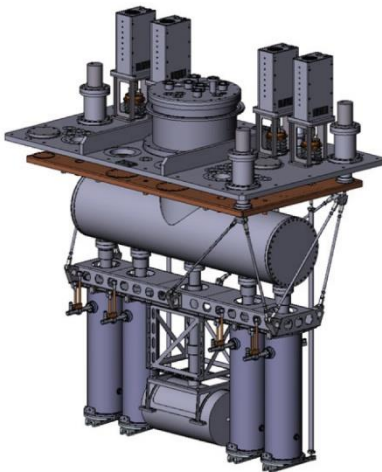
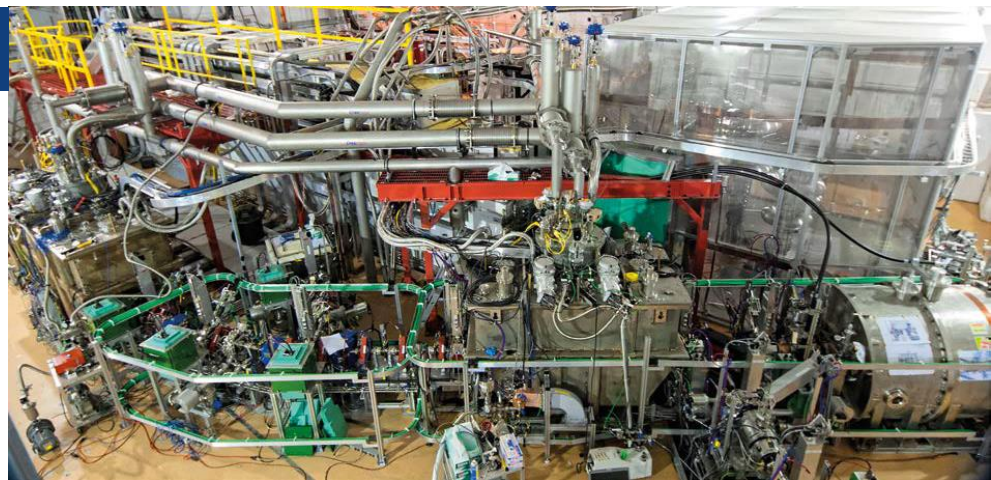


Development of electron source

- Developed a ceramic waveguide for a RF modulated DC electron gun
 - Transmits 100 W RF power across 300kV DC gap
 - Optimized geometry via RF simulations
 - Performed measurements on bench and after installation

Commissioning of eLinac systems

- Electron diagnostics systems
 - Low power commissioning of view screens
 - High power beam tests in coming months
- 1.3 GHz cavity systems
 - Investigated energy and phase instabilities



SC Linac Operations

- Operation of ISAC 40MV SRF linac
 - 40 quarter wave resonator cavities
- Provide SRF expert support
 - On call 24hr/day operations support

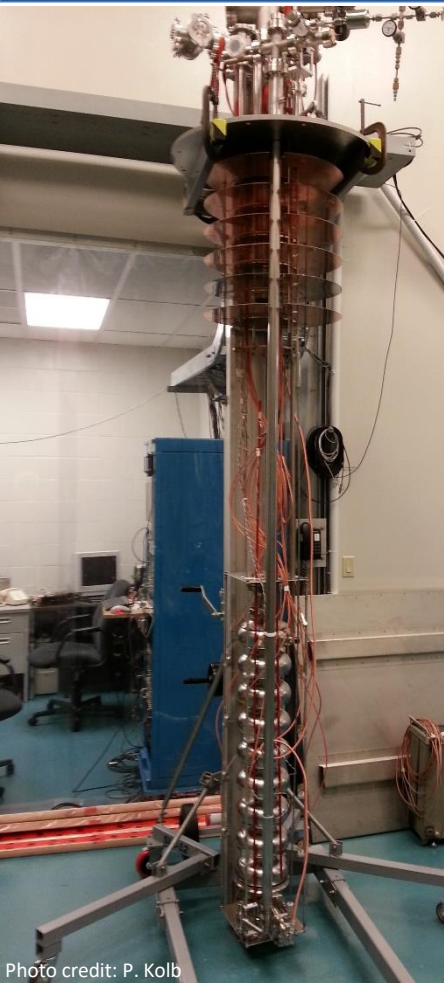


Photo credit: P. Kolb

- Some main SRF activities I have been involved with:
 - Operations and commissioning of SRF systems
 - 2K and 4K vertical cavity tests
 - QWR, 1.3 GHz cavities
 - Cavity processing
 - BCP, HPWR, assembly
 - Tuning, beadpull measurements
 - Fundamental studies of SRF materials using μ SR
 - SRF cavity development
 - This has been the main focus of PhD

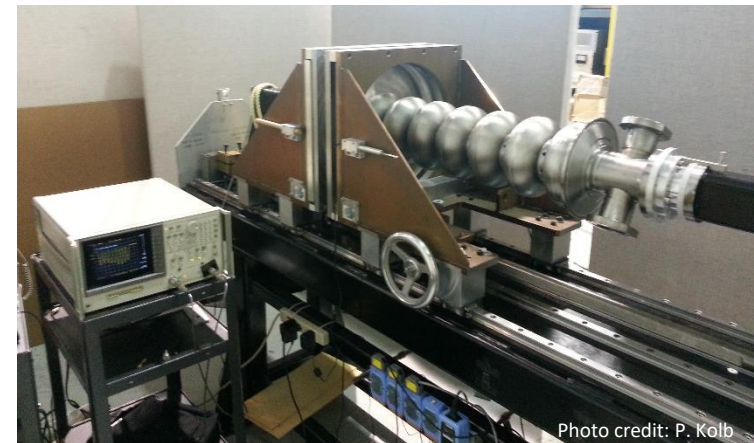
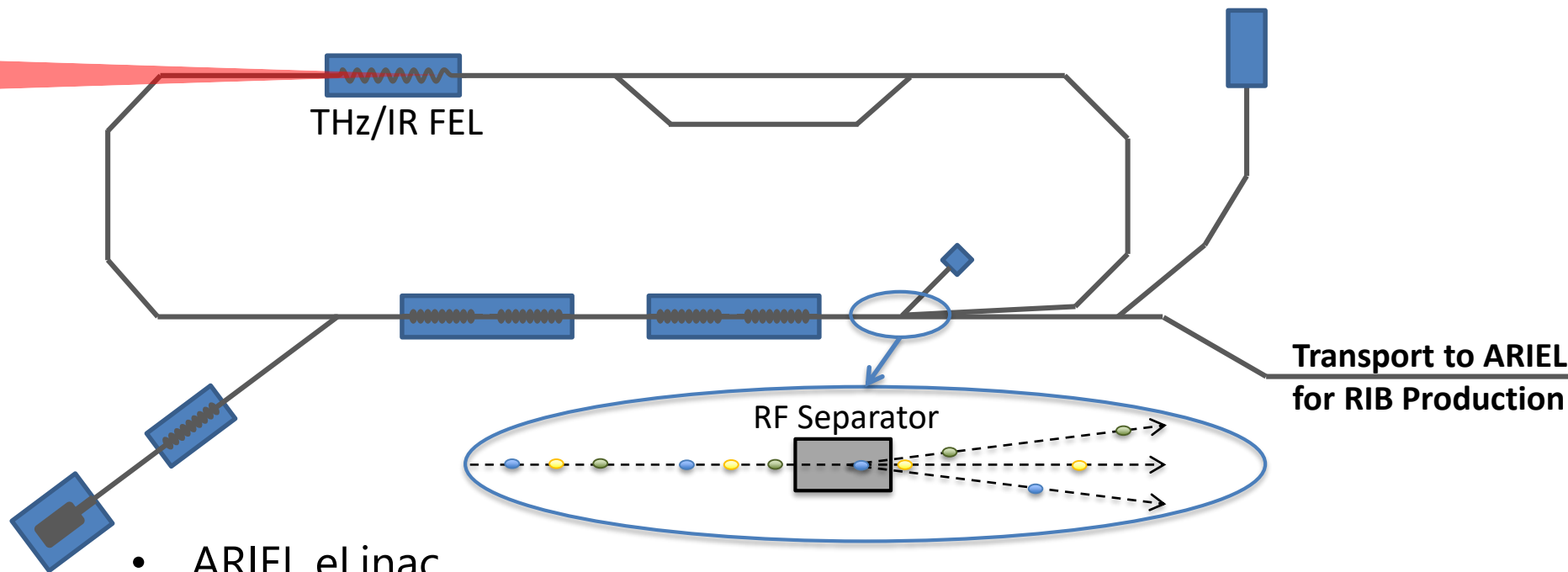


Photo credit: P. Kolb



- 30 – 50 MeV, 10mA CW driver for rare isotope beam production
- Will be upgraded with a recirculation loop to operate as an ERL
 - Simultaneous beam delivery to RIB production and ERL requires RF separation

- Cavity performance parameters:

Superconducting Niobium cavity at 4.2 K

Resonant frequency: 650 MHz

Deflecting voltage: 0.3 (0.6) MV

Shunt impedance: 625 Ω

Geometry factor: 99 Ω

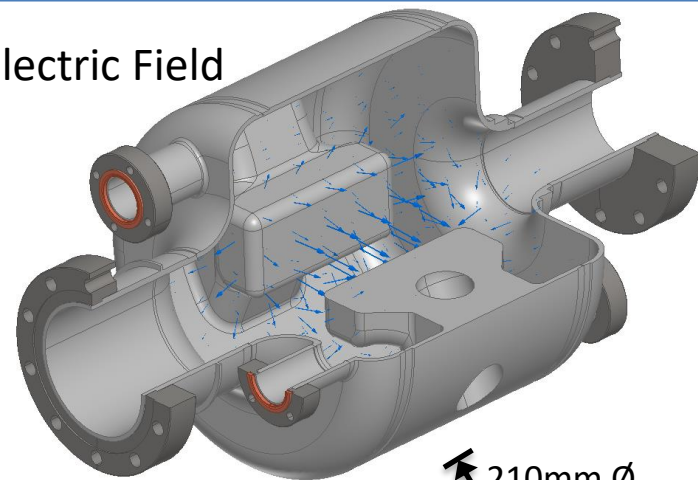
Peak electric field: 9.5 (19) MV/m

Peak magnetic field: 12 (24) mT

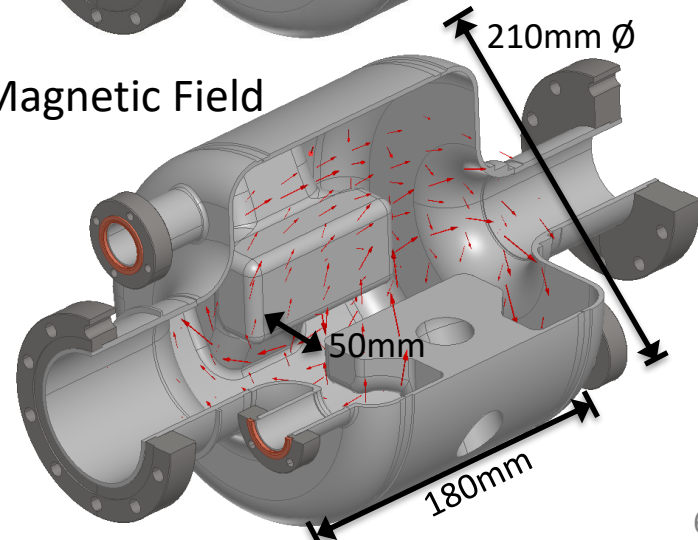
RF power dissipation: 0.35 (1.4) W

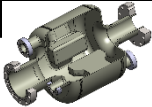

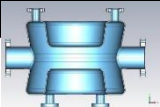

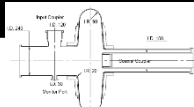


- Geometry modified from RFD design for higher shunt impedance, shorter length

Electric Field



Magnetic Field



	 TRIUMF	 LHC RFD¹	 LHC QWR¹	 UK 4R²	 KEK Crab³	 Jlab 4Rod⁴	 Cornell ERL Deflector⁵	
Operating freq.	650	400	400	400	509	499	1300	MHz
Temp	4.2	2	2	2	2.8	300	300	K
$\frac{L_{cav}}{\lambda/2}$	0.76	1.5	1.3	1.3	0.9*	0.92	0.95	
$\frac{\text{Max width}}{\lambda/2}$	0.88	0.75	0.78	0.76	2.9	0.97	2	
$\frac{\text{Aperture}}{\lambda/2}$	0.22	0.22	0.22	0.22	0.63	0.05	0.3	
$R_{\perp}R_s$	6.2×10^4	4.6×10^4	3.7×10^4	5.8×10^4	1.0×10^4	1.2×10^6	9.9×10^4	Ω^2
Operating V_{\perp}	0.3 – 0.6	3.4	3.4	3.4	2.8	< 0.6	< 0.05	MV
E_p at 0.3MV	9.5	2.9	3.3	3.2	4.3			MV/m
B_p at 0.3MV	12	4.9	6.4	6.1	12			mT

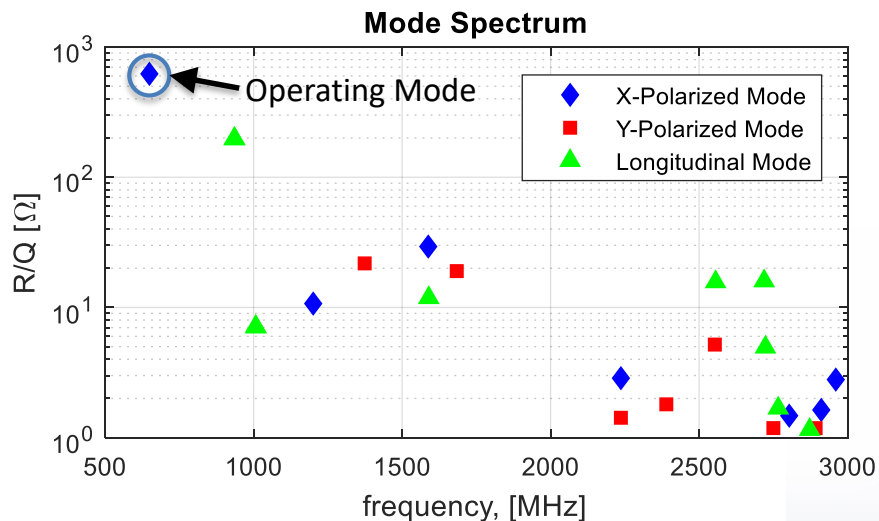
[1] International Review of the Crab Cavity Performance for HiLumi, April 3-5 2017

[2] WEPWO056, IPAC2013

[3] THXM02, EPAC08

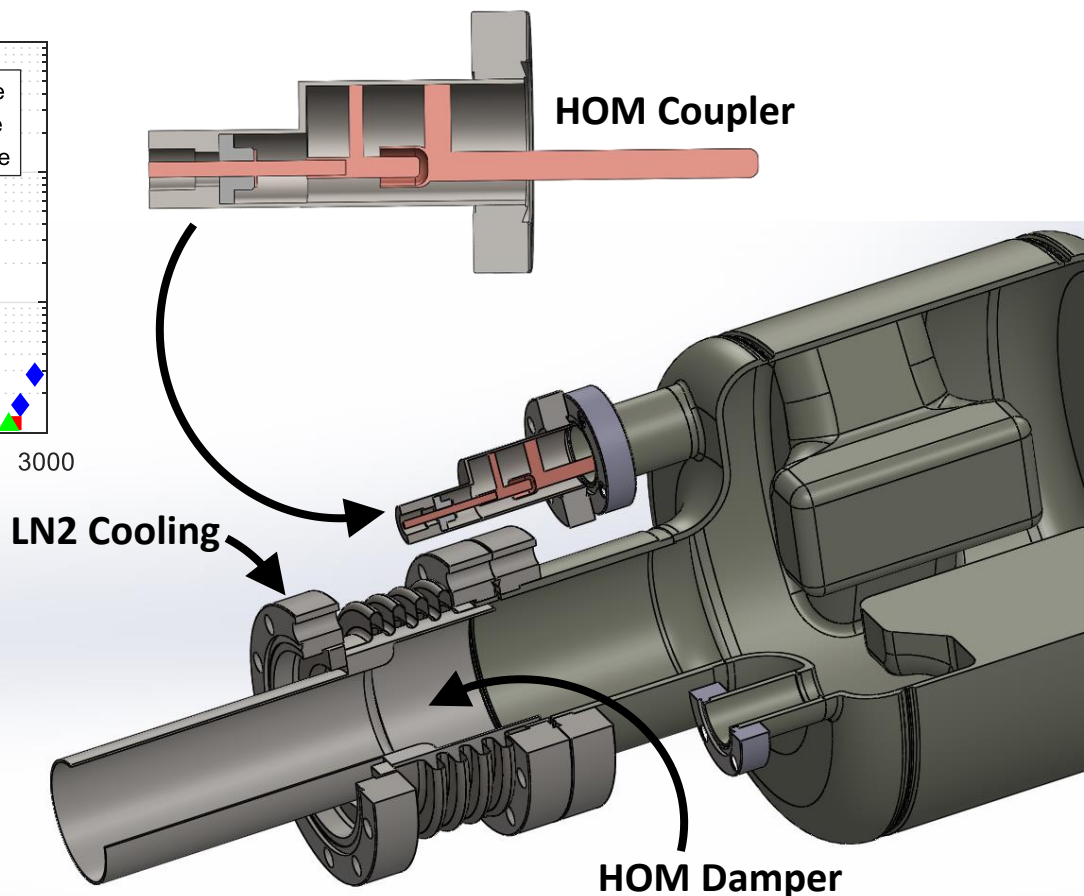
[4] MOP12, LINAC96

[5] WEPMS004, PAC07

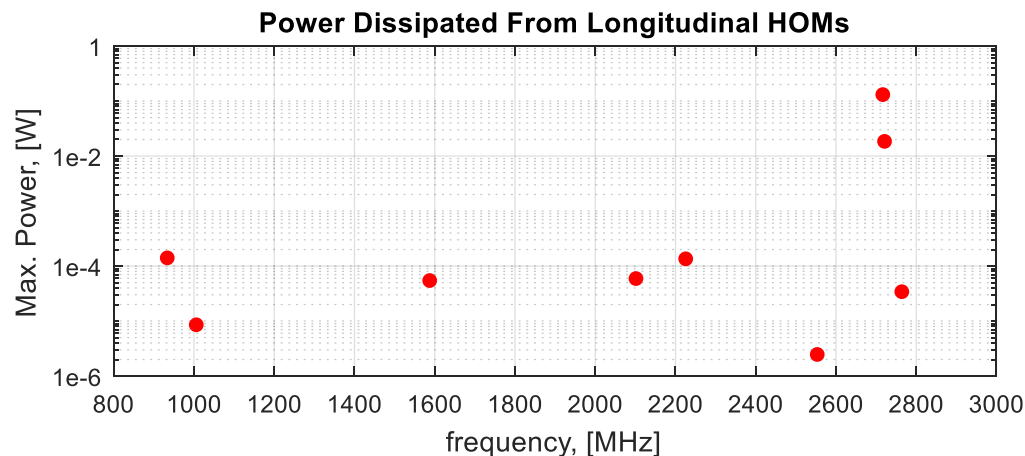
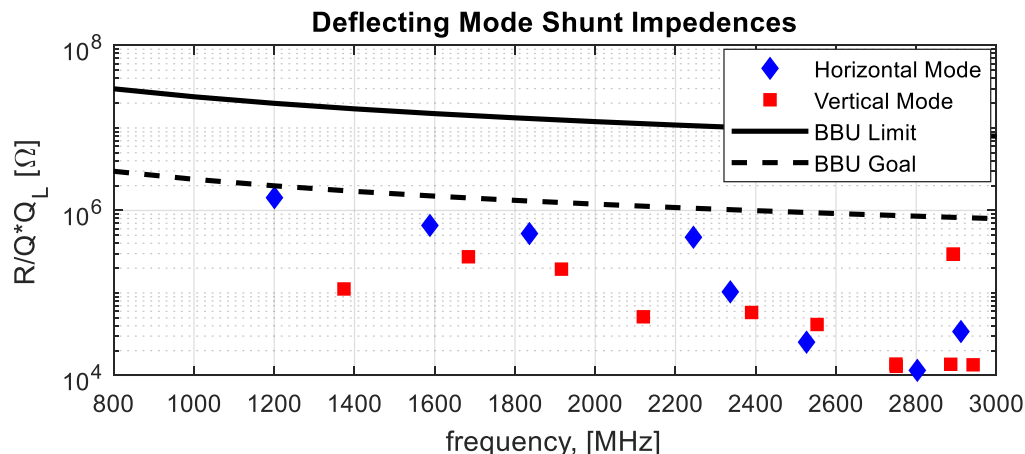


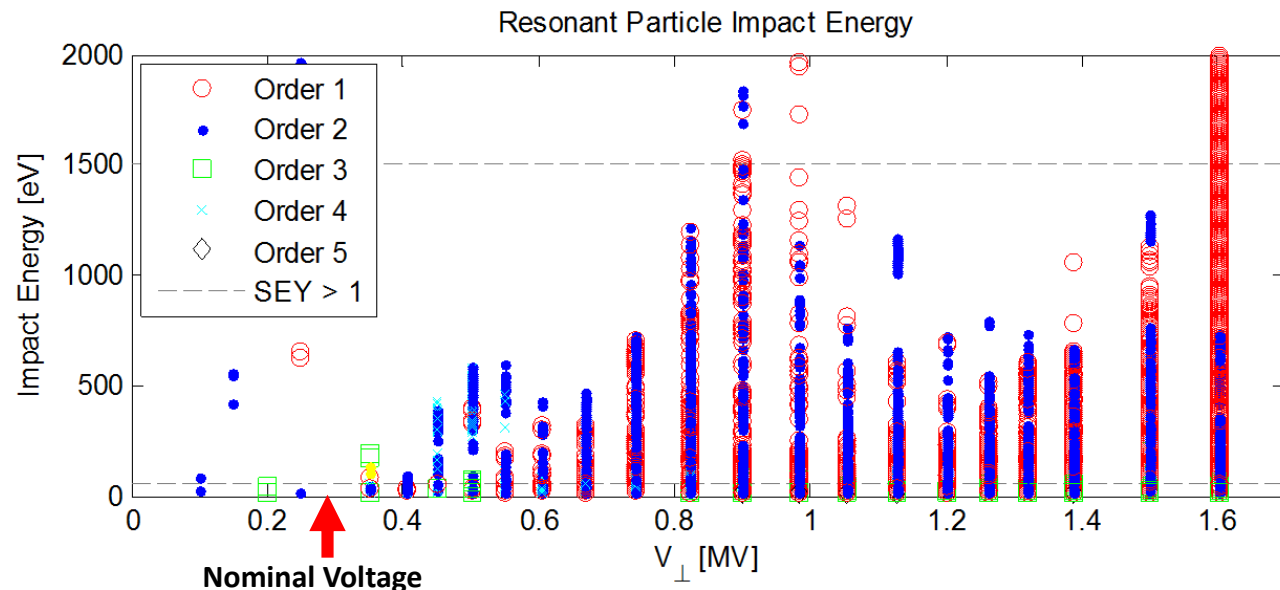
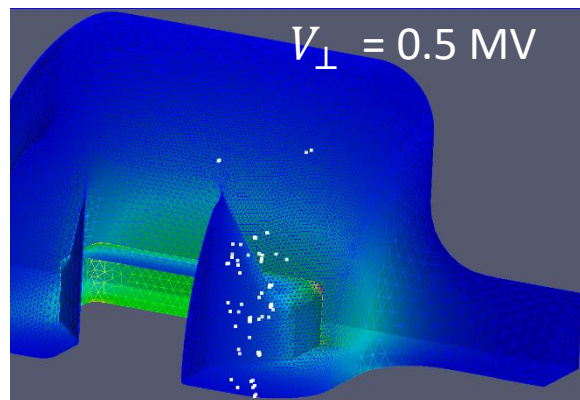
- HOM damping

- HOM coupler with 650 MHz filter
 - Transfers HOM power to an external load
- Resistive beam pipe damper
 - Cooled by liquid nitrogen



- Simulations performed in HFSS, confirmed using ACE3P
- Deflecting modes
 - All modes sufficiently damped
 - Limiting process is multipass BBU
- Longitudinal modes
 - Most modes far from resonant frequency
 - Even on resonance, minimal power dissipated
- Total power dissipation
 - Majority of power is damped by the HOM damper
 - < 1 W through HOM coupler
 - < 1 mW on beam pipe damper

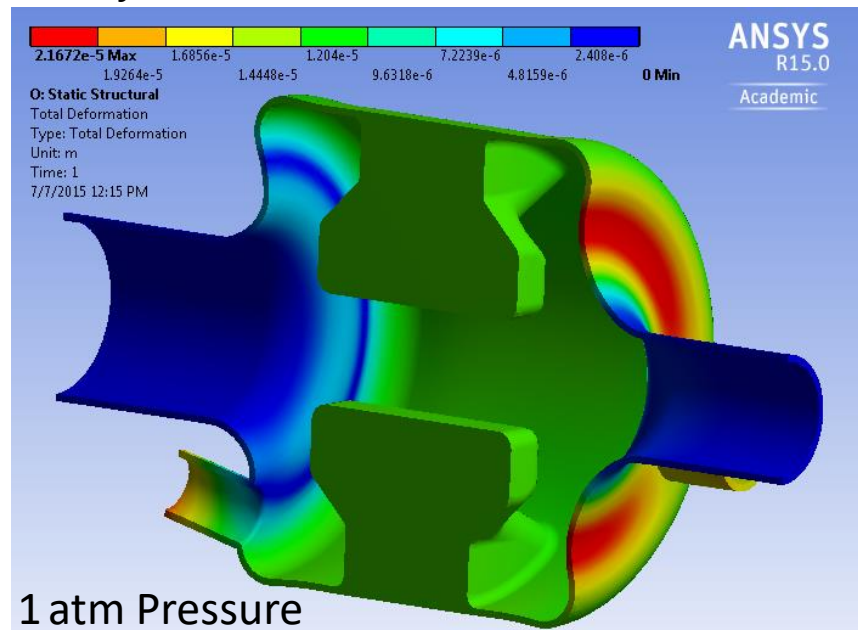




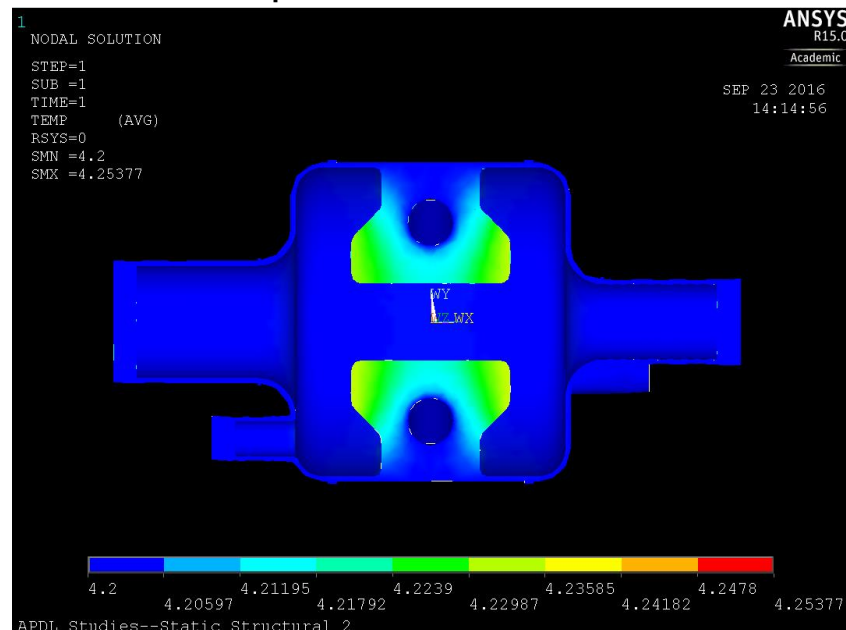
- Cavity analyzed for multipacting using TRACK3P
- Similar impact energy response as RFD and DQW cavities
 - Experience at ODU, BNL, and CERN suggest MP seen at low voltage may be processed with relative ease
 - S.U. De Silva and J.R. Delayen, PRST-AB **16**, 082001 (2013)
 - B. Xiao, et. al., PRST-AB **18**, 041004 (2015)

- Ridges machined from solid Niobium, 3mm wall on body
 - Decreases pressure sensitivity to $\sim 1 \text{ Hz/mbar}$
 - Minimal temperature rise of ridge: $\Delta T < 0.1 \text{ K}$

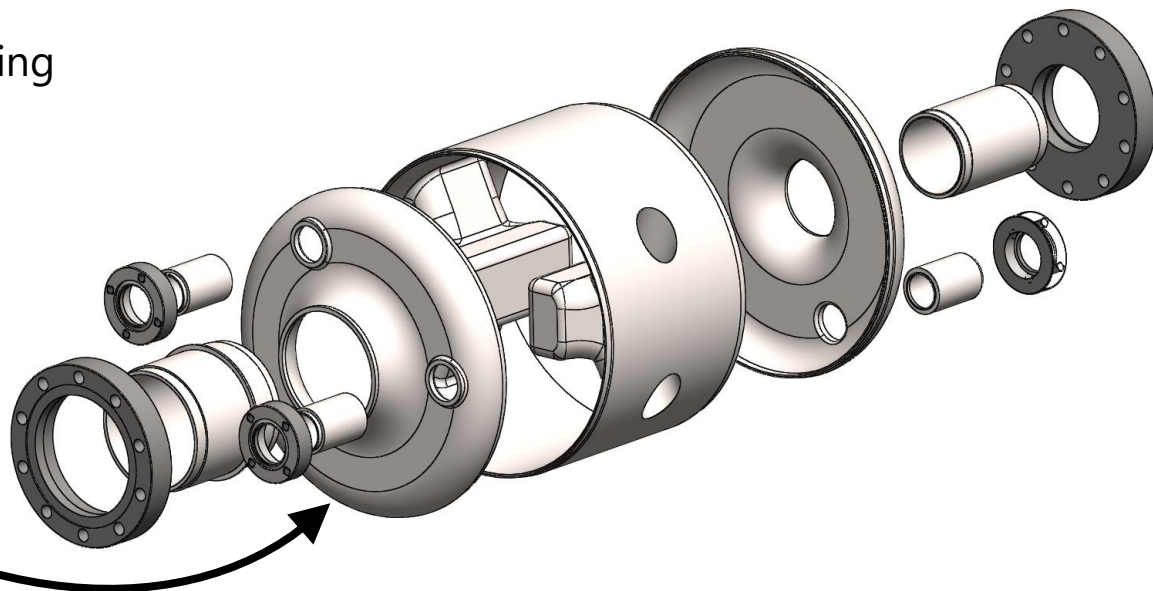
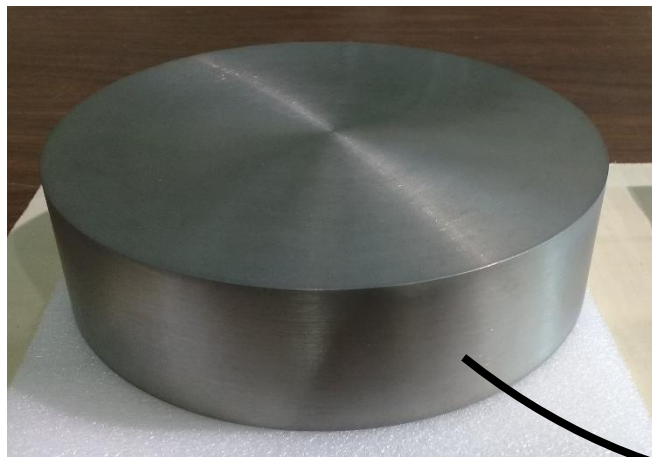
Cavity Deformation:



Thermal Response at 0.6MV:



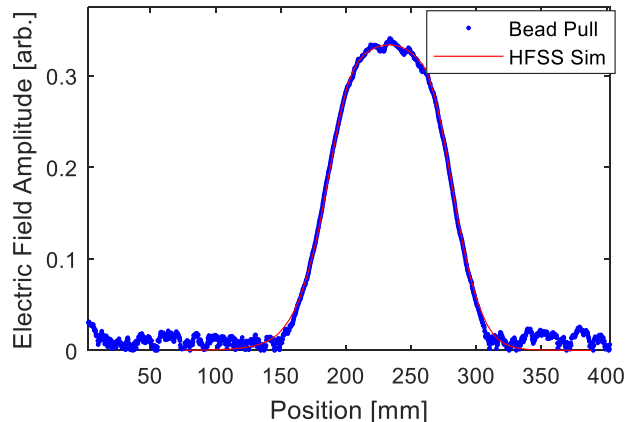
- Low performance requirements of cavity allow for development of non-standard fabrication methods
 - Machining from bulk *reactor grade* Niobium
 - Lower purity than standard SRF cavity material
 - RRR of 45 compared to usual ~ 300
 - Tungsten Inert Gas (TIG) welding



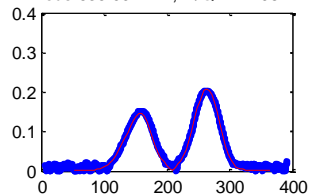
- Copper cavity fabricated to test fabrication steps
- Bead pull measurements of operating and HOMs



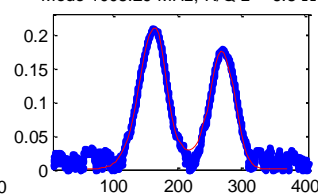
Mode 650.04 MHz, R/Q-x = 625 Ω



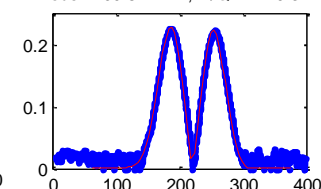
Mode 635.99 MHz, R/Q-z = 198 Ω



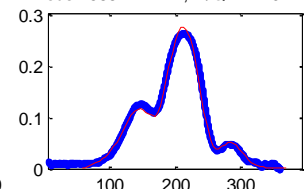
Mode 1008.29 MHz, R/Q-z = 6.8 Ω



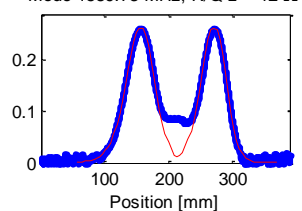
Mode 1200.87 MHz, R/Q-x = 10.3 Ω



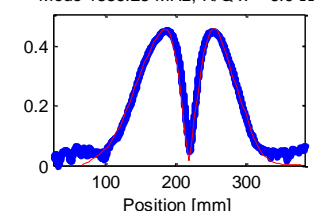
Mode 1588.24 MHz, R/Q-x = 29.7 Ω



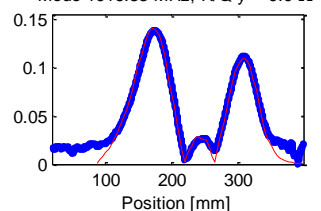
Mode 1589.73 MHz, R/Q-z = 12 Ω



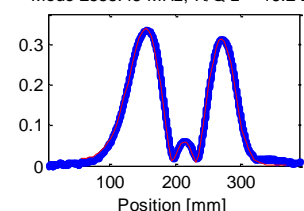
Mode 1836.23 MHz, R/Q-x = 6.9 Ω



Mode 1916.33 MHz, R/Q-y = 9.9 Ω

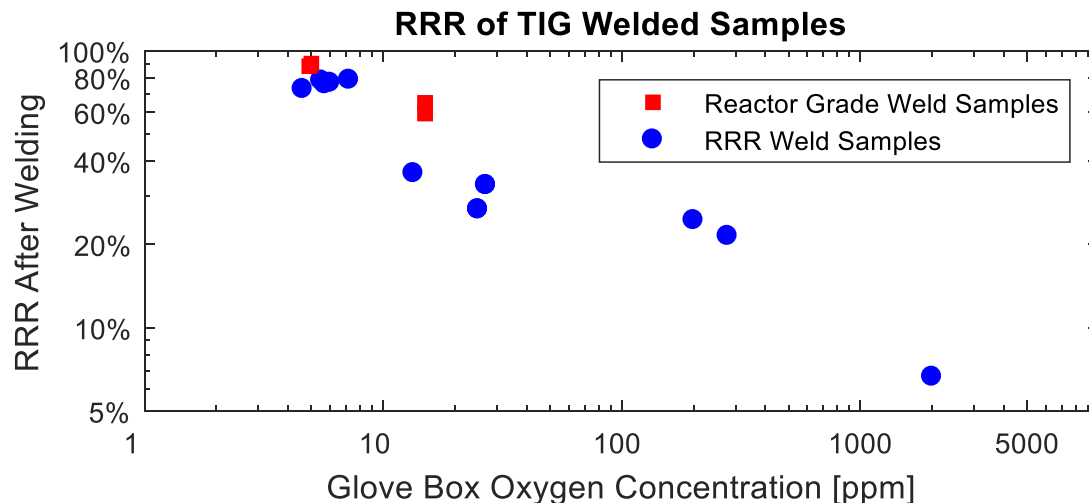


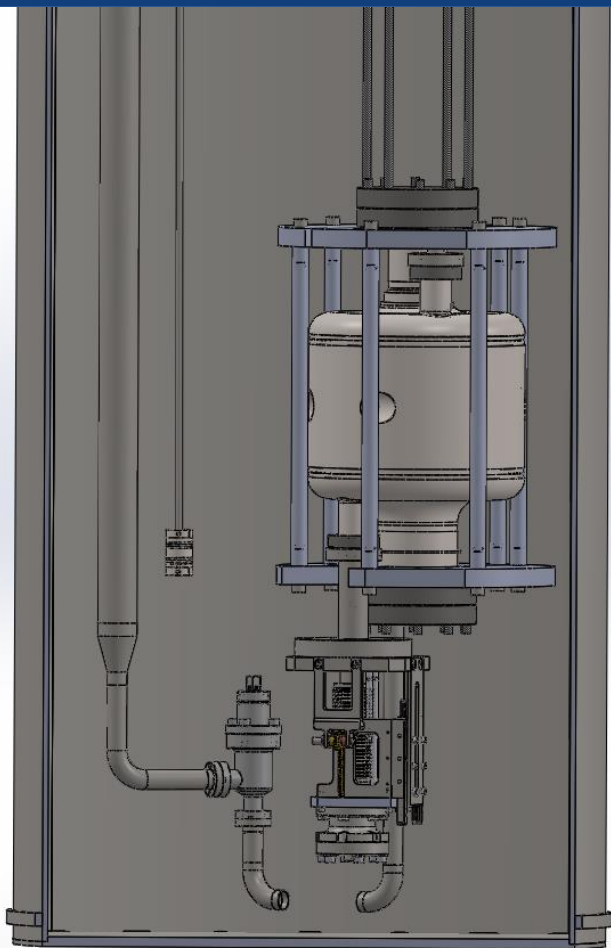
Mode 2555.45 MHz, R/Q-z = 16.2 Ω



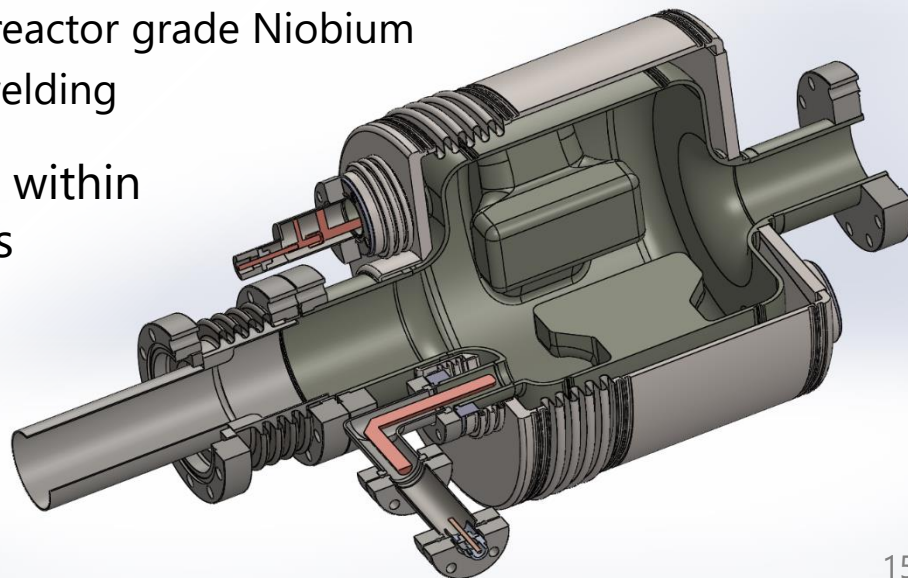


- Cavity is being fabricated in house
- Welded in an ultrapure Argon filled glove box
- TIG weld studies performed:
 - $O_2 < 10\text{ppm}$ results in minimal degradation of welds
 - RRR dropped from 45 to 41 after weld

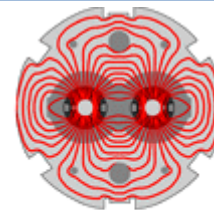




- A deflecting mode cavity has been designed with:
 - High shunt impedance
 - Small transverse and longitudinal dimensions
 - Good HOM properties
- In-house fabrication has commenced using:
 - Bulk reactor grade Niobium
 - TIG welding
- Cold test within 2 months

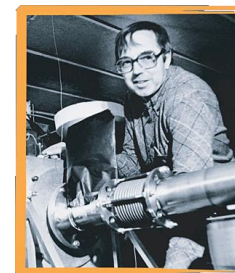


- Beam tests of crab cavities in SPS:
 - Beam based measurements of beam loading and HOM response of cavities
 - Effectiveness of HOM couplers
 - Determine the impact of the HOMs on beam properties
 - Quantifying effects of crab cavities on the beam
 - Impact on beam halo
 - How to minimise effects of cavities when offline or tripped
 - Stability of the system online
 - Preparation of cryomodules for crab cavities
- Looking forward to learning about other opportunities within the collaboration!



LARP

Toohig Fellowships
in Accelerator Science at the LHC





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**University
of Victoria**

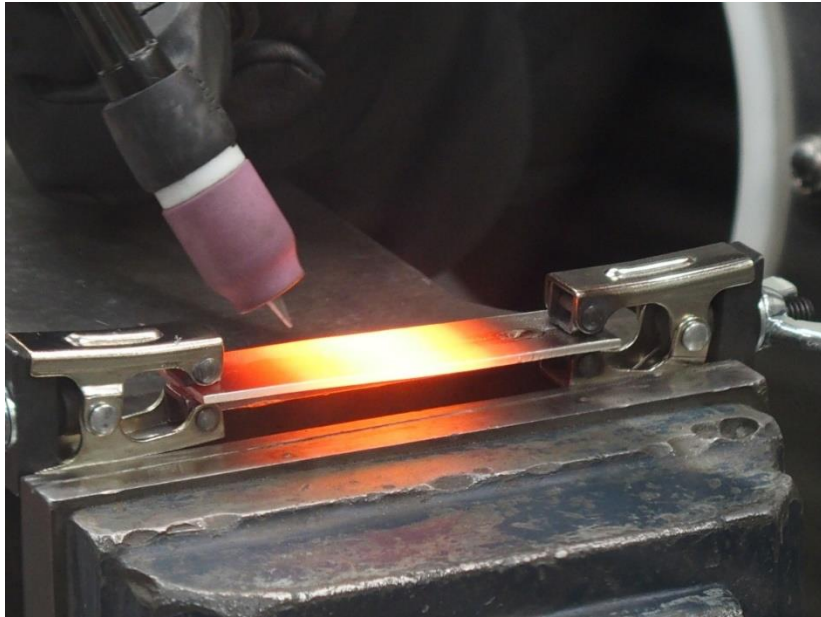


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Carleton | Guelph | Manitoba | McGill | McMaster |
Montréal | Northern British Columbia | Queen's |
Regina | Saint Mary's | Simon Fraser | Toronto |
Victoria | Western | Winnipeg | York

Thank you!
Merci!

- Development of TIG welding procedures
 - Building on work started by Chris Compton at MSU:
 - C. Compton, *et. al.*, WEP01, SRF2007



- Full penetration welds:

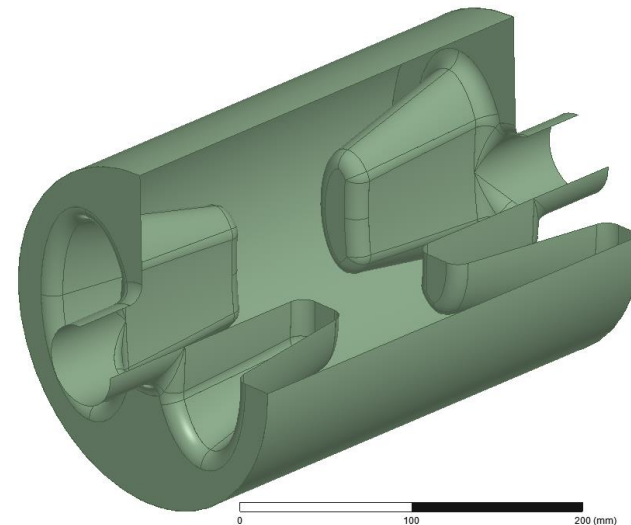


- Heat affected zone (HAZ) of ~12mm

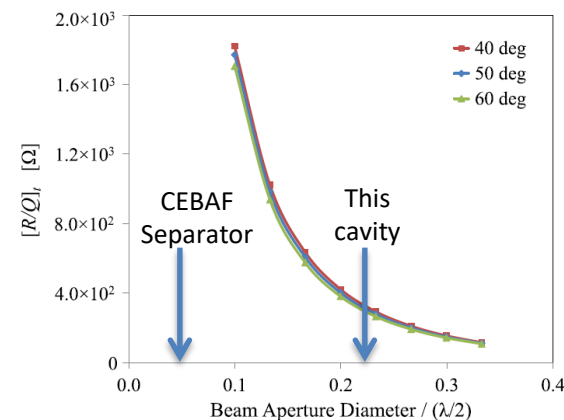
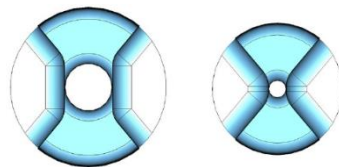


- Normal conducting cavity options
 - Looked into copper 4Rod and RF Dipole options
 - Normal conducting 4Rod specs:

Resonant frequency:	650 MHz
Deflecting voltage:	0.3 (0.6) MV
Shunt impedance:	917 Ω
Geometry factor:	79 Ω
$R_{\perp} R_s$:	$7.2 \times 10^4 \Omega^2$
RF power dissipation:	8.3 (33) kW
Peak local dissipation:	>100 W/cm ²

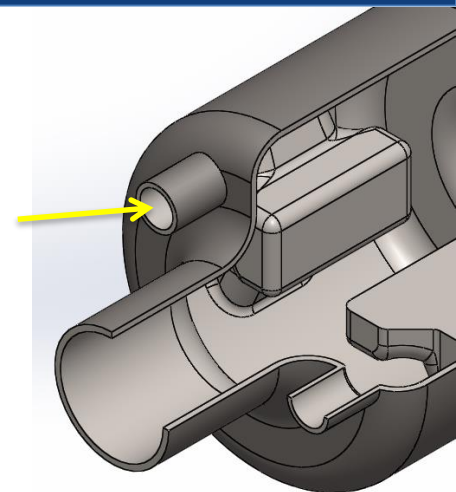
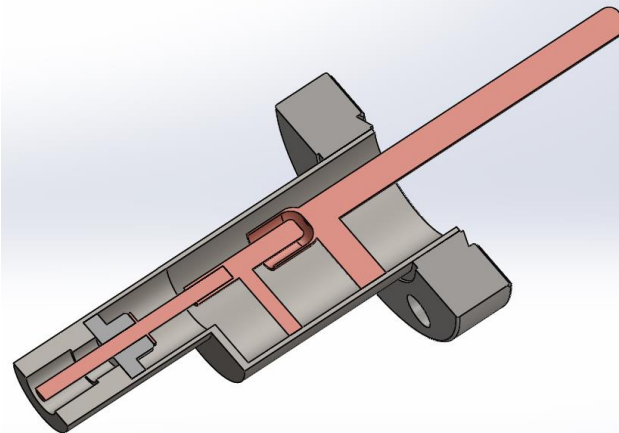


- Main issue is the shunt impedance vs. aperture
 - S. U. De Silva and J. R. Delayen, PRST-AB **16**, 012004 (2013)



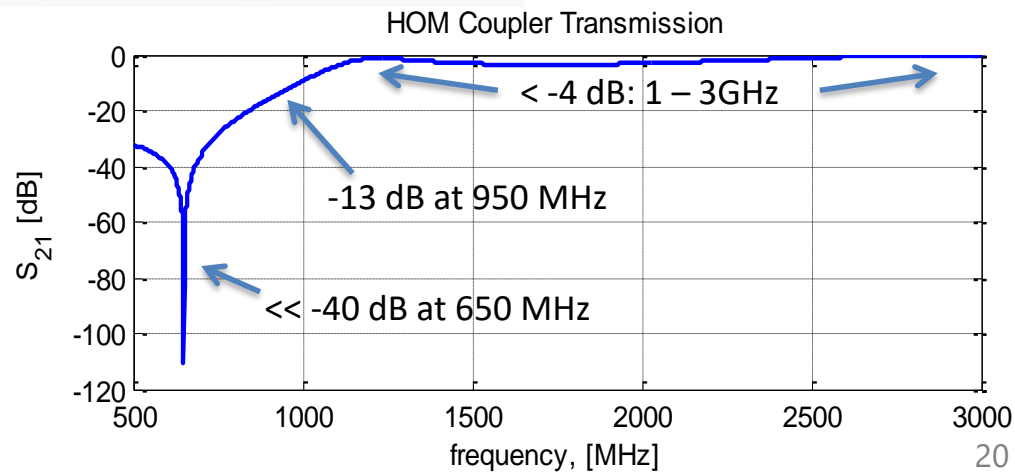
- Coaxial antenna

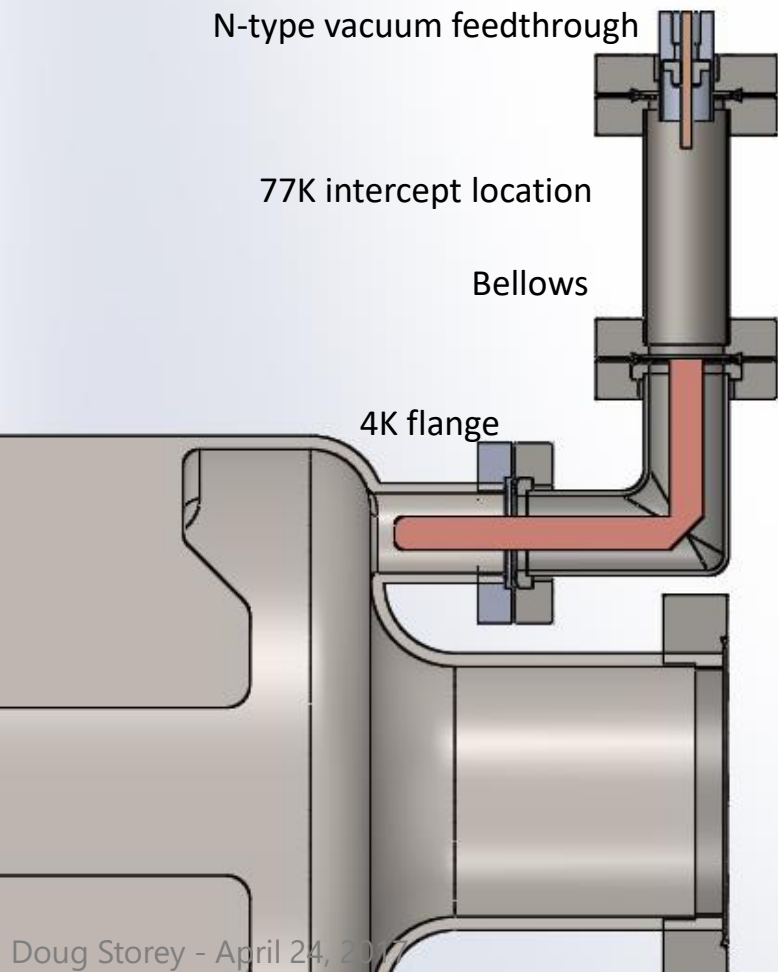
- 50 Ω transmission to room temperature load
- 24mm OD, 6mm ID
- Kyocera N-type feedthrough



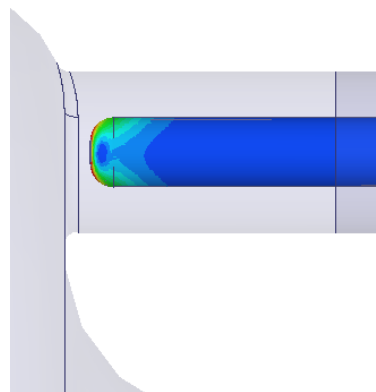
- Operating mode filter

- $Q_{ext} > 10^{11}$ and < 1 mW extracted from operating mode
 - $S_{21} < 40$ dB for 650 ± 40 MHz
- Tuning of notch filter will be completed before assembly

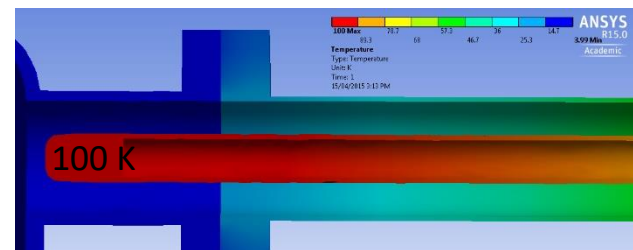
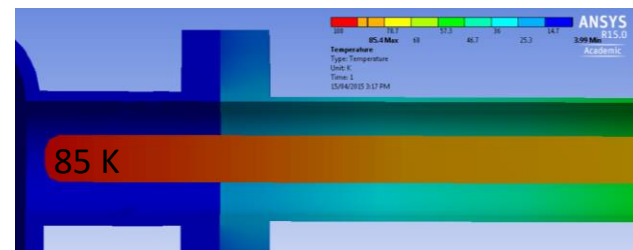




- Coaxial input coupler on end of cavity
 - 24 mm OD, 50Ω fixed coupling
 - $Q_{ext} = 3 \times 10^6$
 - Dynamic power loss on tip of < 2 W
 - Max temperature of tip ~ 85-100 K



Power Distribution



- Radiative heat transfer to cavity < 1 mW

- Active beam loading is for electrons passing off axis at the zero-crossing phase
 - i.e. the recirculated beam
- For optimal coupling: $Q_{ext} = 3 \times 10^6$
 - $P_g = 15$ W with no beam loading or microphonics detuning
 - Can reach cavity voltage with $P_g < 200$ W for 20 mA and $\Delta x < 2$ mm and $\Delta f < 100$ Hz

