



U.S. MAGNET
DEVELOPMENT
PROGRAM

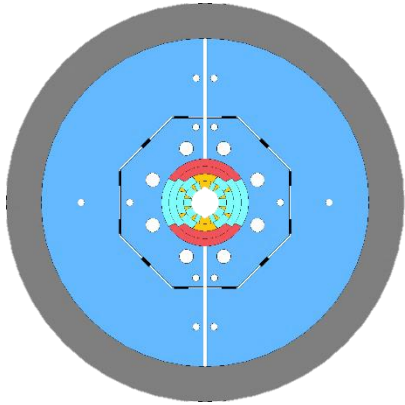


Support structure optimization Testing CCT6 at LBNL

Mariusz Juchno, Aurelio Hafalia, Lucas Brouwer
Paolo Ferracin, Diego Arbalez

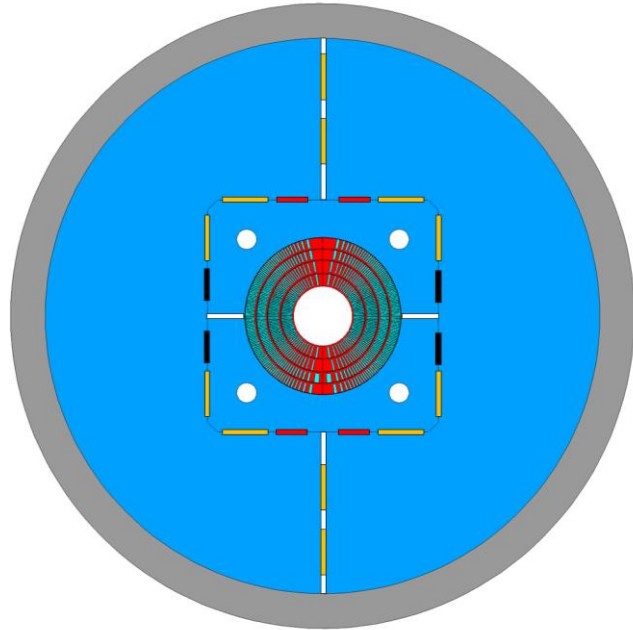
2022-05-25

MDP structure design evolution for various goals/constraints



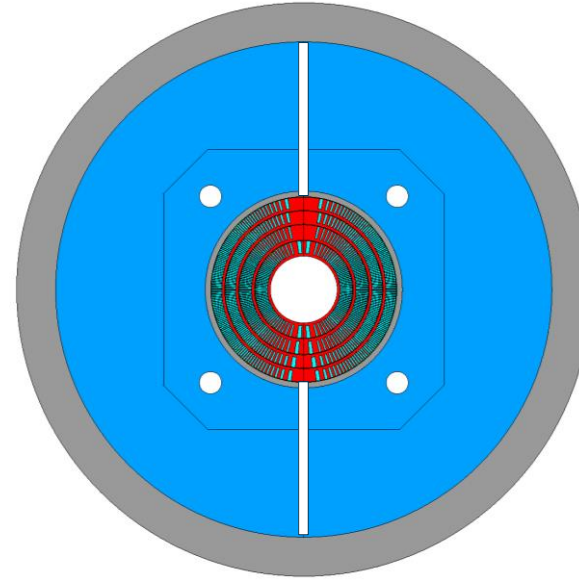
750 mm OD

- CCT5/MDPCT
- Smaller FNAL cryostat (?)
- Octagonal pad due to limited space



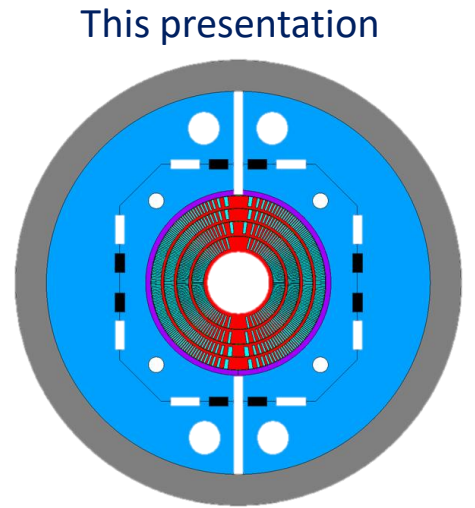
1260 mm OD

- CCT6/SMCT/20T
- Existing LD1 shell
- Vertical split yoke, horizontal split pad due to high (fixed) cool-down pre-load



1030 mm OD

- CCT6/SMCT
- Current LBNL pit, new cryostat
- Vertical split yoke/pad thanks to smaller shell



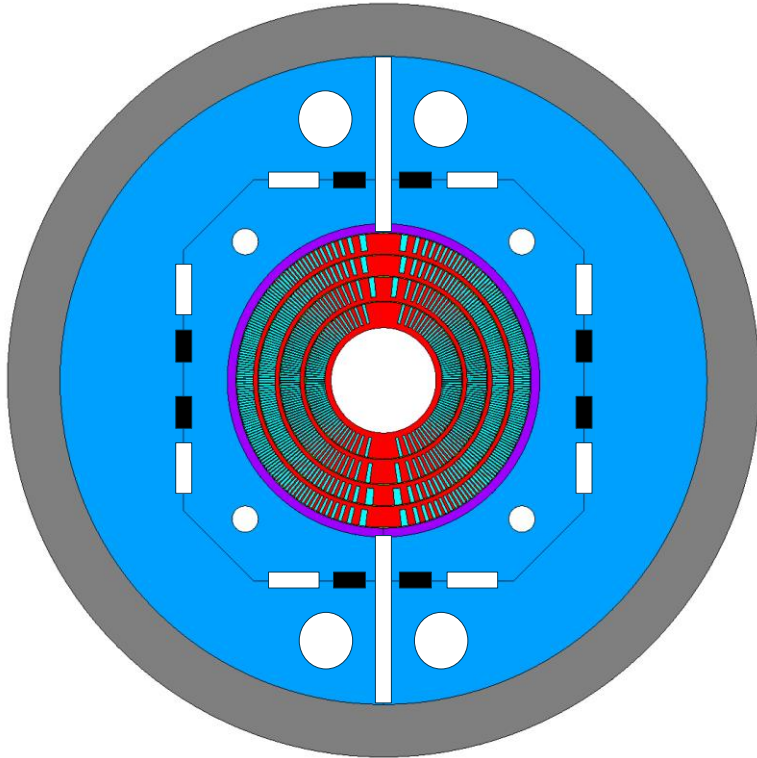
860 mm OD

- CCT6/SMCT
- Current LBNL cryostat
- Optimized spar thickness and new mandrel material

CCT6 structure for current cryostat

Structure designed around existing LD1 shell (already presented) shows satisfactory coil preload.

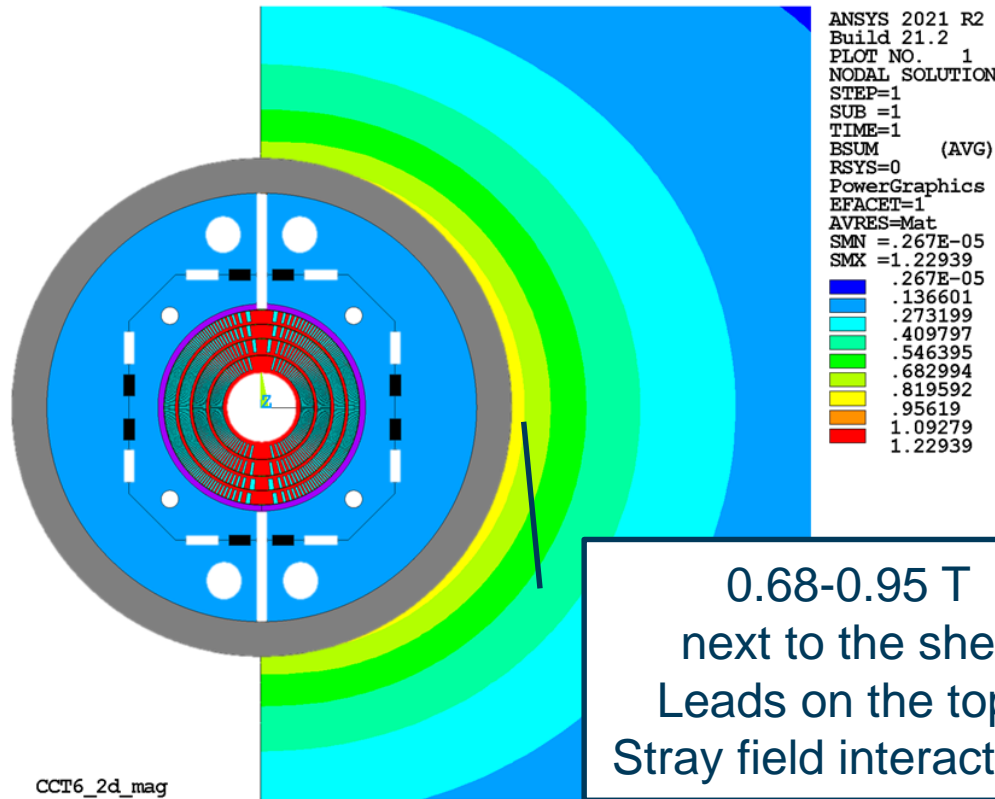
Smaller structure is being investigated to take advantage of existing 36" cryostat.



- Aluminum shell
 - OD 860 mm, TH 60 mm
- Iron yoke/pad
 - Vertical split
- Protective shell (split)
 - Stainless steel
- Aluminum bronze mandrel
 - Spar thickness 7-5-5-5 mm
 - C63000 instead of C94500
- Load keys
 - Horizontal 700um, Vertical 0um
- Bladder pressure
 - < 40MPa
- Magnet supported from the yoke
- Leads at the top

Impact of reduced yoke OD

- Mechanical analysis at 13.2 T
 - Current for 1260 mm OD structure
 - 11.8 kA
 - Current for 860 mm OD structure
 - 12.58 kA
 - About 6.6% increase due to reduced iron OD
 - Impact on current margins (1-2 %? TBD)

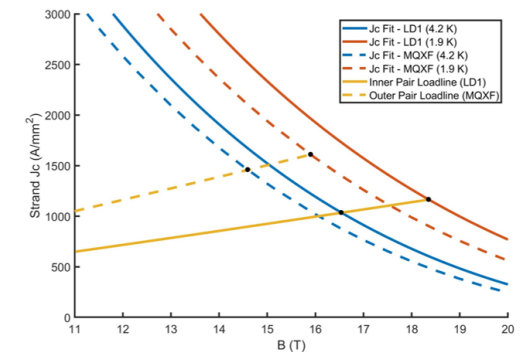


Short-sample current margin of 30+ % at target operating points

- 30+ % current margin at target fields of 12 T, 4.2 K and 13 T, 1.9 K
- only 1-2% rise of field at conductor in 3D

TABLE IV
SHORT-SAMPLE AND CURRENT MARGIN

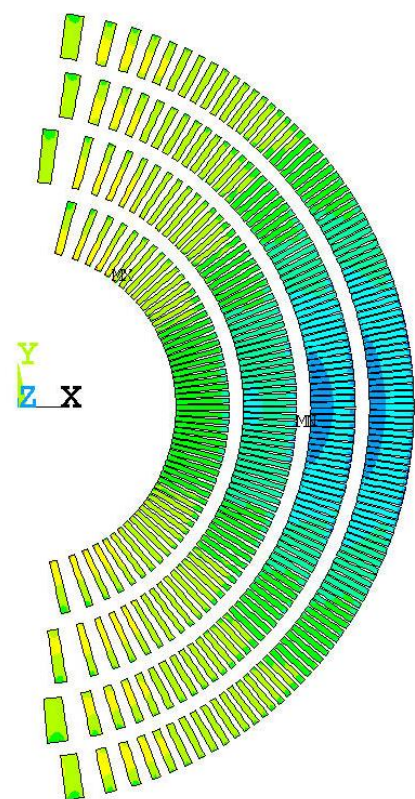
operating point	current (kA)	energy (MJ)	layer pair	conductor field (T)	I_{ss} (kA)	current margin
12 T, 4.2 K	10.1	2.3	1,2	12.2	14.4	30%
			3,4	10.2	15.3	34%
13 T, 1.9 K	11.1	2.7	1,2	13.2	16.2	32%
			3,4	11.1	16.8	34%



MDP meeting 2022

Conductor stress with magnetic forces at 13.2T (bonded)

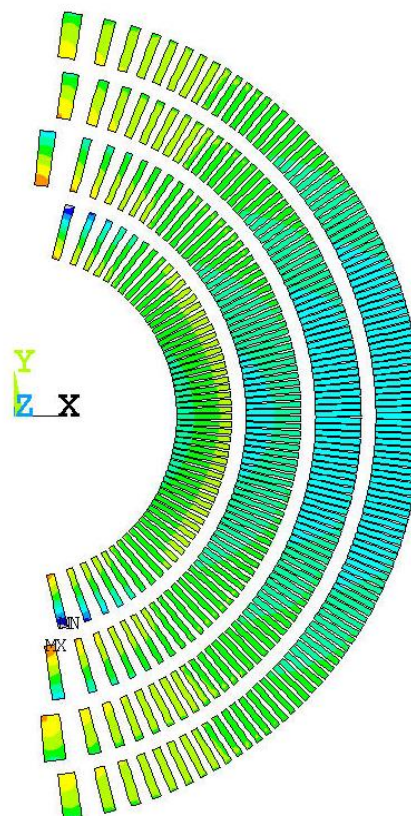
Radial stress < 70 MPa



Azimuthal stress < 120 MPa



-.900E+08
-.700E+08
-.500E+08
-.300E+08
-.100E+08
.100E+08
.300E+08
.500E+08
.700E+08
.900E+08

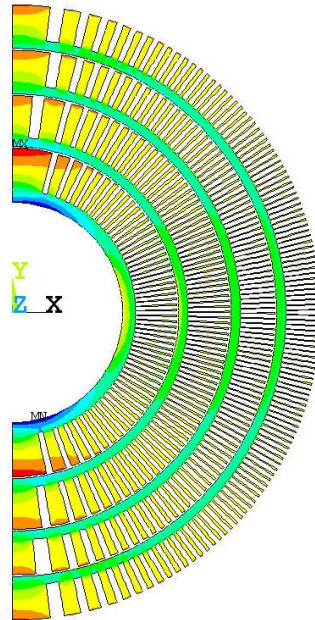


Mandrel Stress (azimuthal stress) < 363 MPa (C63000 Rp0.2 at 4.2K is 578.6 MPa)

Cool-down < 363 MPa

SMN = - .363E+09
SMX = .118E+09

Blue	- .363E+09
Light Blue	- .310E+09
Cyan	- .256E+09
Green	- .203E+09
Light Green	- .149E+09
Yellow	- .959E+08
Orange	- .424E+08
Red	.111E+08
	.646E+08
	.118E+09



C63000

at RT as produced

Rm/Rp0,2/A: 857/612/12 MPa/MPa/%

at RT after a heat treatment at 670°C for 48h.

Rm/Rp0,2/A: 739/390/23 MPa/MPa/%

at 4.2 K after a heat treatment at 670°C for 48h.

Rm/Rp0,2/A: 918/578/6 MPa/MPa/% and an elastic modulus of 133 GPa

C94500

at RT as cast

Rm/Rp0,2/A: 515/205/12 MPa/MPa/%

at RT after TQ50 temper

Rm/Rp0,2/A: 620/310/6 MPa/MPa/%

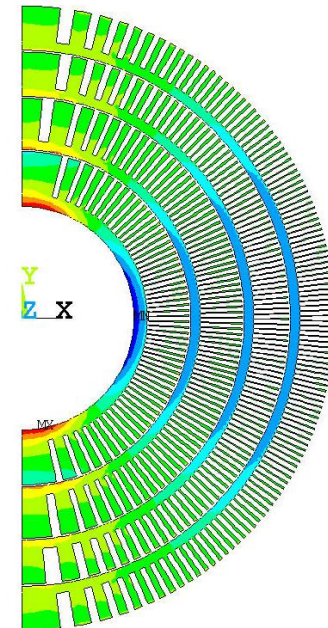
at 4.2 K after a heat treatment at 670°C for 48h.

No data (plan to do the measurement)

Magnetic forces < 363 MPa

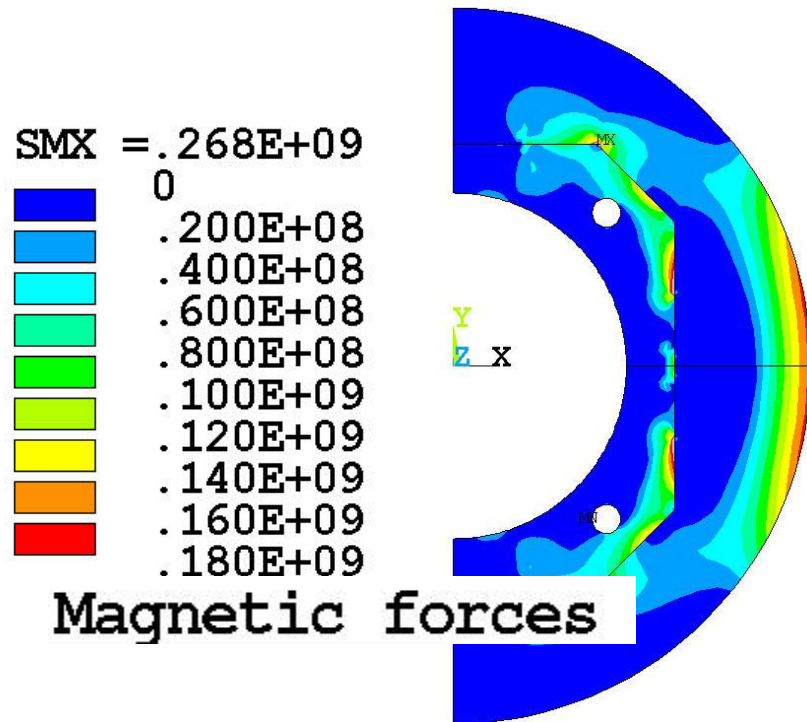
SMN = - .363E+09
SMX = .326E+09

Blue	- .363E+09
Light Blue	- .286E+09
Cyan	- .210E+09
Green	- .133E+09
Light Green	- .567E+08
Yellow	.198E+08
Orange	.963E+08
Red	.173E+09
	.249E+09
	.326E+09

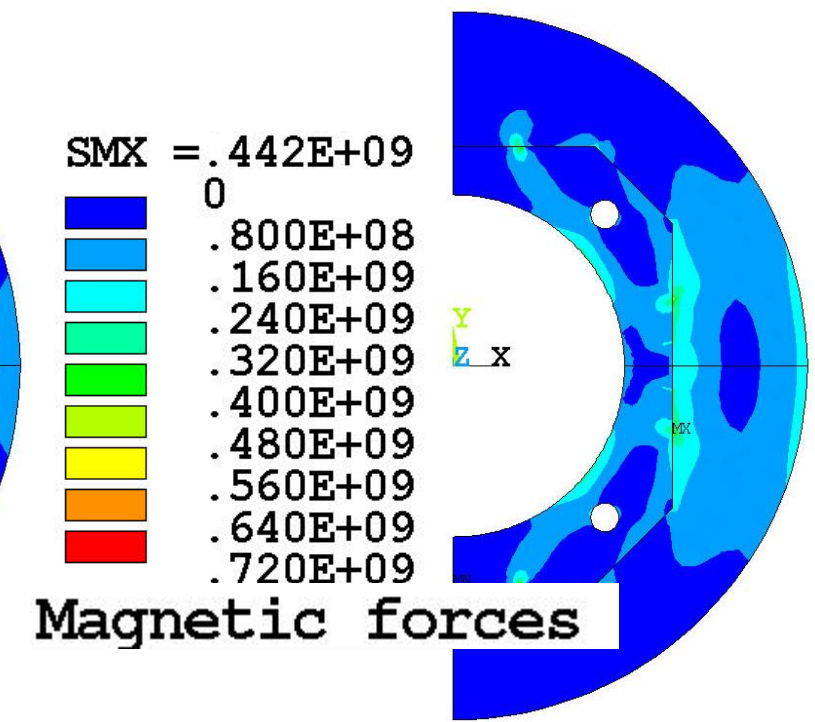
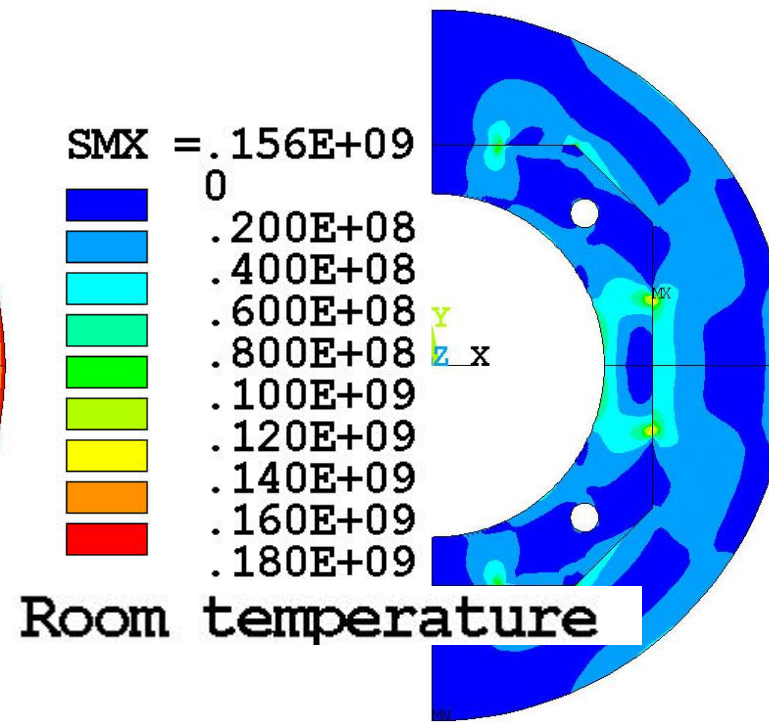


Iron yoke and pad

First principal stress



Von Mises stress

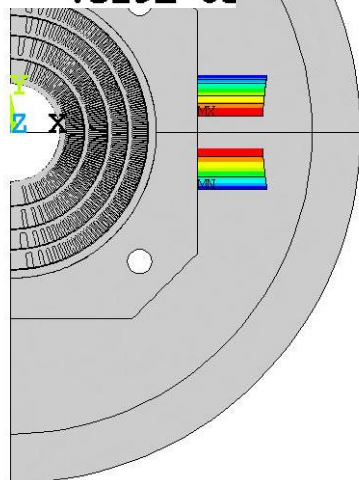


Azimuthal Shell Stress

Gap [m] at 40 MPa
bladder pressure

SMN = -.351E-03
SMX = -.329E-03

Blue	-.351E-03
Light Blue	-.348E-03
Cyan	-.346E-03
Green	-.344E-03
Light Green	-.341E-03
Yellow	-.339E-03
Orange	-.337E-03
Red	-.334E-03
Dark Red	-.332E-03
Red	-.329E-03

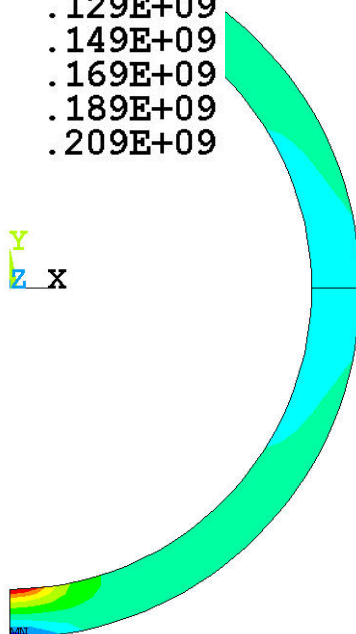


Bladder operation

SMN = .303E+08
SMX = .209E+09

Blue	.303E+08
Light Blue	.501E+08
Cyan	.700E+08
Green	.898E+08
Light Green	.110E+09
Yellow	.129E+09
Orange	.149E+09
Red	.169E+09
Dark Red	.189E+09
Red	.209E+09

Y
Z X

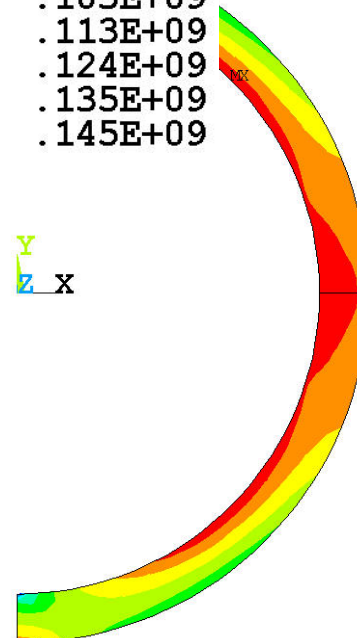


Bladder operation

SMN = .495E+08
SMX = .145E+09

Blue	.495E+08
Light Blue	.602E+08
Cyan	.708E+08
Green	.815E+08
Light Green	.921E+08
Yellow	.103E+09
Orange	.113E+09
Red	.124E+09
Dark Red	.135E+09
Red	.145E+09

Y
Z X

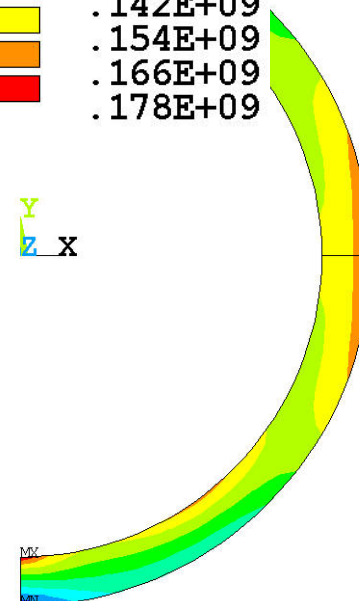


Cool-down

SMN = .680E+08
SMX = .178E+09

Blue	.680E+08
Light Blue	.803E+08
Cyan	.925E+08
Green	.105E+09
Light Green	.117E+09
Yellow	.129E+09
Orange	.142E+09
Red	.154E+09
Dark Red	.166E+09
Red	.178E+09

Y
Z X



Magnetic forces

Conclusions

- Design with reduced structure OD does not show any major limitations
 - Analysis is still ongoing
 - Optimized spar thickness and new mandrel material allow to mitigate mandrel deformation/damage risk
- Next steps
 - Investigation of testing CCT6+BiCCT1/2
 - Performing analysis with SMCT geometry (860 and 1260 mm OD shells)